

Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 011, Andhra Pradesh, India

Tel: 91-891-2578400 DID: 91-891-2893+Extn No Website: www.coromandel.biz : L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

EHS/MoEF/2024-132

30/11/2024

To The Director, Regional Office (South Eastern Zone) Ministry of Environment, Forests and Climate Change 1st and 2nd Floor, Handloom Export Promotion Council, 34, Cathedral Garden Road, Nungambakkam, Chennai-600034

Dear Sir,

Sub: Half Yearly EC (CRZ Clearance) Compliance Report-regd.

Ref: F. No. F.NO: 11/5/2022-IA.III dated 24.03.2022

Please find the attached half yearly compliance report of CRZ Clearance issued by MCEFCC for construction of seawater plant (Desalination plant) with capacity of 15 MLD.

Period of submission : April- 2024 to September-2024

Unit : Coromandel International Limited, Visakhapatnam

Thanking You,

For Coromandel International Limited

M. Gnanasundaram

VP - Head Manufacturing

Encl

: a/a

CC: The Member Secretary, Head Office-APPCB, Vijayawada

Joint Chief Environmental Engineer, APPCB, Zonal Office, Visakhapatnam

Environmental Engineer, APPCB, Regional Office, Visakhapatnam

Registered Office: Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad-500 003

Telangana, India

Tel: 91-40-27842034 / 27847212

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E-mail: mail@coromandel.murugappa.com



EHS2-Vizag-Coromandel

From: Nagarjuna-P-Mgr-EHS-Vizag-Coromandel

Sent: 01 December 2024 18:19

To: eccompliance-ap@gov.in; rovspappcb@gmail.com; zovspappcb

Cc: Subhradip Mondal-Mgr-Environment-Vizag-Coromandel; EHS2-Vizag-Coromandel;

Nageswara Rao G-AsstMgr-EHS-Vizag-Coromandel; Nagaraju D-AGM-EHS-Vizag-

Coromandel; Vinod Kumar Mishra-Sr.GM-EHS-Vizag-Coromandel

Subject: Half Yearly EC (CRZ Clearance) Compliance Report- regd. **Attachments:** CRZ compliance Desalination Plant (Apr-24 to Sep-24).pdf

Dear Sir,

Ref: F. No. F.NO: 11/5/2022-IA.III dated 24.03.2022

Please find the attached half yearly compliance report of CRZ Clearance issued by MOEFCC for construction of seawater plant (Desalination plant) with capacity of 15 MLD.

Period of submission : April -2024 to September-2024

Unit : Coromandel International Limited, Visakhapatnam.

Regards, Nagarjuna P Manager-Environment 9100443439

SAVE ENVIRONMENT SAVE LIFE



Coromandel International Limited Sriharipuram, Malkapuram PO Visakhapatnam-530 011 Andhrapradesh, India. F: +91 891-2578400

W: www.coromandel.biz

Compliance status of Environment clearance

CRZ Clearance for construction of seawater plant (Desalination plant) with capacity of 15 MLD

F.NO: 11/5/2022-IA.III DT: 24.03.2022

For the period from April -2024 to September-2024

6 810	CONDITIONS	COMPLIANCE
S.NO	CONDITIONS	COMPLIANCE
	A – SPECIFIC CONDITIONS	Ninted
1	All construction shall be strictly in accordance	Noted.
	with the provisions of CRZ Notification, 2011	
2	and as amended from time to time.	Natad
2	No storage reservoir for sea water shall be	Noted.
	permitted and only pipelines conveyance	
3	system shall be installed.	Noted we are not sylvestice on
3	No ground water shall be extracted within CRZ area to meet water requirements during the	Noted, we are not extracting any groundwater. Our water requirement is
	construction and/or operational phase of the	made through the existing desalination
	project.	plant of 6 MLD and water supply from
	project.	GVMC.
4	No excavated material during the construction	Noted and complied.
•	shall be dumped in water bodies or adjacent	Noted and complica.
	areas. The site shall be restored to its near	
	original condition after completion of	
	construction.	
5	Any physical infrastructure setup during	Noted.
	construction period shall be removed	
	simultaneously with completion of laying of	
	each segment of the project.	
6	All the conditions stipulated by the Andhra	Noted for Compliance
	Pradesh Coastal Zone Management Authority	
	for CRZ clearance vide its letter no:	
	307/CRZ/IND/2021 dt: 18.01.2022 and	
	commitments made by the PP before the CZMA	
	and EAC shall be followed in letter and spirit.	
7	All necessary clearance from the concerned	Complied.
	authority, as may be applicable should be	We have obtained all the prior approvals
	obtained prior to commencement of project or	prior to the commencement of the project.
	activity.	Reference CFO & CFE from APPCB.
		CFO order APPCB/VSP/65/CFO/HO/1967
		dated. 04.08.2023 and CFE order No.
		65/APPCB/CFE/RO-VSP/HO/2012 dated
DADT	-B -GENERAL CONDITIONS	22.11.2022.
1	Management of solid waste in accordance with	Noted, Solid waste management is being
1	the Solid waste Management Rules, 2016 shall	handled as per the solid waste
	be strictly implemented.	management rules as applicable.
2	Consent to Establish and or Consent to Operate	The Consent to Establish and/or Consent to
_	shall be obtained from State Pollution Control	Operate has been obtained from the
	shan se ostanica from state i oliation control	operate has been obtained from the

	Board under the provisions of Air (Prevention and Control of Pollution) Act, 1981 and/or the Water (Prevention and Control of Pollution) Act, 1974 as may be applicable.	APPCB under the provisions of the Air (Prevention and Control of Pollution) Act, 1981 and/or the Water (Prevention and Control of Pollution) Act, 1974, as may be applicable. CFE & CFO from APPCB. CFE order No. 65/APPCB/CFE/RO-VSP/HO/2012 dated 22.11.2022 and CFO order APPCB/VSP/65/CFO/HO/1967 dated. 04.08.2023.
3	Disposal of muck during construction phase should not create any adverse effect on the neighboring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.	Complied. We will ensure that the disposal of muck during the construction phase will not create any adverse effects on the neighboring communities. All muck will be disposed of with the necessary precautions for general safety and health aspects of people. Disposal will occur only in approved sites, with the approval of the competent authority, ensuring minimal impact on the environment and surrounding population.
4	All liquid waste arising from the proposed development will be disposed of as per the norms prescribed by Central/State Pollution Control Board. There shall not be any disposal of untreated effluent into the Sea/coastal water bodies. It shall be ensured that the wastewater generated is treated in the STP as committed by the project proponent. The treated waste water shall be reused for landscaping, flushing and/or HVAC Colling purposes etc within the development. The project proponent should also make alternate arrangement for situation arising due to malfunctioning of STP. There shall be regular monitoring of standard parameters of the effluent discharge from STP under intimation to the SPCB.	Presently we have completed construction of 06MLD out of total capacity 15MLD and presently generating around 10000 KLD Per day of the generation of brine from the process which is being disposed into the sea through the existing discharge canal.
5	Any hazardous waste generated during construction phase, shall be disposed off as per applicable rules and norms with necessary approvals of the State Pollution Control Board.	Noted
6	A copy of the clearance letter shall be uploaded on the website of the concerned State Coastal Zone Management Authority/State pollution control board. The clearance letter shall also be displayed at the Regional office, District industries centre and Collectors Office/Tehsildars office for 30days.	Complied
7	A Six-monthly monitoring report shall need to be submitted by the project proponent to the	Noted

		Malibarally subscitted balf yearly recent to
	concerned regional office of this Ministry	We liberally submitted half yearly report to
	regarding the implementation of the stipulated	submitted concerned authorities
	conditions.	
8	The Ministry of Environment, Forest & Climate	Noted and will be adhered.
	Change or any other competent authority may	
	stipulate any additional conditions or modify	
	the existing ones, if necessary in the interest of	
	environment and the same shall be complied	
	with.	
9	The above stipulations would be enforced	Noted
	among others under the provisions of the	
	Water (Prevention and Control of pollution)	
	Act, 1974	
10	Full co-operation shall be extended to the	Complied
	officials from the Regional office of MoEF&CC,	The full cooperation shall be extended to
	during monitoring of implementation of	the officials from the Regional Office of
	environmental safeguards stipulated. It shall be	MoEF&CC during their monitoring of the
	ensured that documents/data sought pertinent	implementation of environmental
	is made available to the monitoring team. A	safeguards. All requested documents and
	complete set of all the documents submitted to	data shall be promptly made available to
	MoEF&CC shall be forwarded to the concerned	the monitoring team.
	Regional Office of MoEF&CC.	
11	In the case of any change(s) in the scope of the	Noted
	project, the project would require a fresh	
	appraisal by this Ministry.	
12	The ministry reserves the right to add	Noted
	additional safeguard measures subsequently, if	
	considered necessary and to take action to	
	ensure effective implementation of the	
	suggested safeguard measures in a time bound	
	and satisfactory manner, including revoking of	
	the environment clearance under the	
	provisions of the Environmental (Protection)	
	Act, 1986 for non-compliance.	
13	All other statutory clearances such as the	Noted
	approvals for storage of diesel from Chief	Storage of Diesel from Chief Controller of
	Controller of Explosives, Fire Department, Civil	Explosives valid up to 31/12/2024
	Aviation Department, Forest Conservation Act,	, Fire Department Fire NOC Valid Up to
	1980 and Wildlife (Protection) Act, 1972 etc	14/11/2025
	shall be obtained, as applicable by project	A copy of the PESO & Fire NOC enclosed in
	proponent from the respective competent	Annexure - 01
	authorities.	
14	The project proponent should advertise in at	Complied
	least two local Newspapers widely circulated in	The copy of the advertisements was
	the region, one of which shall be in the	forwarded to the Ministry vide our letter
	vernacular language informing that the project	dtd. 08-04-2022.
	has been accorded CRZ clearance and copies of	
	clearance letters are available with the State	
	Pollution Control Board (SPCB) and may also be	
	seen on the website of the Ministry of	
	Environment, Forest and Climate Change at	
l	and and and annual and an annual and an	

	1	
	http://www.envfor.nic.in. The advertisement	
	should be made within seven days from the	
	date of receipt of the clearance letter and a	
	copy of the same should be forwarded to the	
	concerned Regional Office of this Ministry.	
15	A copy of the clearance letter shall be sent by	Complied
	the proponent to concerned Panchayat, Zilla	An acknowledgment copy is attached in
	Parisad/Municipal Corporation, Urban Local	Annexure - 02
	body and the Local NGO, if any from whom	
	suggestions/representations, if any were	
	received while processing the proposal.	
16	The proponent shall upload the status of	Complied
	compliance of the stipulated conditions,	We are regularly sending the Half yearly
	including results of monitored data on their	Report along with all the monitoring data
	website and shall update the same periodically.	to the concerned authorities.
	It shall simultaneously be sent to the Regional	The report is also hosted on the
	Office of MoEF&CC, the respective Zonal office	Company's WEB Site :-
	of CPCB and the SPCB.	https://www.coromandel.biz/sustainabili
		ty/environment/
17	The environmental statement for each financial	Complied.
	year ending 31 st March in form –V as is	The environmental statement for the year
	mandated to be submitted by the project	FY:2023-24 has been submitted ON
	proponent to the concerned State Pollution	27.09.2024 Copy of the acknowledgment
	Control Board as prescribed under the	herewith is enclosed as Annexure-03 .
	Environment (Protection) Rules, 1986 as	The report is also hosted on the
	amended subsequently, shall also be put on the	Company's WEB Site :-
	website of the project proponent along with	https://www.coromandel.biz/sustainabili
	the status of compliance of clearance	ty/environment/
	conditions and shall also be sent to the	
	respective Regional office of the Ministry by e-mail.	



Coromandel International Limited

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Tel: 91-891-2578400 DID: 91-891-2893+Extn No Website: www.coromandel.biz CIN: L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

EHS/APPCB/2024-33

Dated:22/04/2024

To The Environmental Engineer, Regional Office, 3rd Floor A.P. Pollution Control Board, Visakhapatnam -18

Dear Sir,

Sub: Submission of Coromandel International Limited, SAP-03 & Desalination Plant

Fire NOC's - Reg.

Ref: i) CFO Order No: APPCB/VSP/65/CFO/HO/1967 - 04/08/2023

With reference to above as per the above-mentioned CFO order special condition number: 48, we are herewith submitting below listed Fire NOC's given by the Andhra Pradesh State Disaster Response and Fire service department.

S. No	Name of the plant	Letter no.	Validity Date
1	Coromandel International Limited (SAP-03 & Desalination Plant, Visakhapatnam	File.No.20042/VSP/MSB/2023, Dated: I5/11/2023	14.11.2025

This is for your kind information & Records Thanking you,

Yours faithfully,

For COROMANDEL INTERNATIONAL LIMITED

Gnanasundaram M

Vive President & Head of Manufacturing

Encl: Fire NOC copy

Registered Office: Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad-500 003

Telangana, India

Tel: 91-40-27842034 / 27847212

Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com



EHS2-Vizag-Coromandel

From: Nageswara Rao G-AsstMgr-EHS-Vizag-Coromandel

Sent: 24 April 2024 16:10 To: rovspappcb@gmail.com

Cc: Nagarjuna-P-Mgr-EHS-Vizag-Coromandel; EHS2-Vizag-Coromandel; Subhradip Mondal-Mgr-Environment-Vizag-Coromandel;

Nagaraju D-AGM-EHS-Vizag-Coromandel; Vinod Kumar Mishra-Sr.GM-EHS-Vizag-Coromandel

Subject: CIL-Vizag submission of special conditions reports

Attachments: Submission of AAQMS online data for the six months as per EC complex PAP.crdownload; Submission of SAP -3 & Desalination

plant Fire NOC.crdownload; Submission of monthly Piezo Well analysis report as per EC complex PAP.crdownload; Submission of

Piezo Well analysis report as per CFO.crdownload; Public Liability Policy (PLI) April - 2024-2025 (Policy No.

96000036243300000001).pdf

Dear Sir,

Here we are submitting the following Special Conditions reports for your consideration.

- 1. Public Liability Act copy (Policy No. 96000036243300000001).
- 2. Fire NOC
- 3. Piezo well water analyses Quarterly reports as per CFO
- 4. Piezo well water analyses monthly reports as per EC
- 5. AAQMS online data reports as per EC

The same original copy along with backup documents we submitted on **23.04.2024** to your regional office. Again, we have submitted the same copy through mail as per your instruction.

Thanks & Regards, Nageswara Rao G



FUTURE POSITIVE Coromandel International Limited

Sriharipuram, Malkapuram PO Visakhapatnam-530 011 Andhrapradesh, India. F: +91 891-2578400

W: www.coromandel.biz

Government of Andhra Pradesh

A.P. State Disaster Response and Fire Services Department

No Objection Certificate for Occupancy

To

File No: 20042/VSP/MSB/2023

Date: 15/11/2023

The District Industrial Center,

Visakhapatnam

Sir/Madam,

Sub: Andhra Pradesh State Disaster Response and Fire Services Department - No Objection Certificate for Occupancy to the existing / newly constructed Multi Storeyed Building (Coromandel International Limited, Visakhapatnam) NAGARAJU D, Coromandel International Limited Sriharipuram - Regarding.

Ref:

- 1. Online Application Dt. 04-11-2023, NAGARAJU D, Coromandel International Limited Sriharipuram
- 2. Online Inspection Report submitted by Officers of this Department on 18-10-2023.

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It is to inform that NAGARAJU D applied for No Objection Certificate on 04-11-2023 for Occupancy to the existing / newly constructed Multi Storeyed Building for Coromandel International Limited, Visakhapatnam at Coromandel International Limited Sriharipuram. The officers of the department have scrutinized the information, documents and plans submitted by the applicant along with the undertaking provided by the applicant, and have submitted the following report.

Fire Station

2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 4.5 Mtrs for Industrial Occupancy (Category - G1) in a total plot area of 1214100.00 sq. meters.

3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

Si	Details of Staircases	Provided Nos / Meters
1	Internal Staircases	0 No 0.00 Meters
2	External Staircases	0 No 0.00 Meters
	Total	0 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Оссирансу Туре	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	113.5	Industrial	11	11	0.11	0.00
	Total	113.5		11			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	1 Nos.	1 Nos.
2	Hose Reel Systems	1 Nos.	0 Nos.
3	Теггасе Tank	20000 Ltrs	20000 Ltrs
4	Booster Pump		
5	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016

	Floor		Hose	Wet	Down	Yard	Sprinklers	МСР	Auto.	Underground Tank	Terrace	Fire	Booster	Addl
					Comer	Hydrants	•		Det.	Tank	lank	Pump	Pump	
1	Ground Floor	1 /1	1 /0				/	/	/					
	Total	1 /1	1 /0	/	-/-	/	0 /0	0 /0	0 /0	/	20000 Ltrs /20000 Ltrs	450 LPM /450 LPM	/	/

[•] Provide ABC 5 kg/6 kg fire extinguishers

Sulphuric Acid Tank

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 13.25 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

Sl	Details of Staircases	Provided Nos / Meters
2	Internal Staircases	0 No 0.00 Meters
3	External Staircases	0 No 0.00 Meters
	Total ,	0 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	3354.4	Industrial	335	335	3.35	0.00
	Total	3354.4		335			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	34 Nos.	34 Nos.
2	Hose Reel Systems	7 Nos.	0 Nos.
3	Wet Riser	7 Nos (For Each Floor)	7 Nos (For Each Floor)
4	Yard Hydrants	YH_30_YH	YH_30 _YH
5	Automatic Sprinkler System	373 Nos.	0 Nos.
6	Automatic Detection & Alarm System	60 Nos.	0 Nos.
7	Underground Tank	150000 Ltrs	150000 Ltrs
8	Теггасе Тапк	20000 Ltrs	20000 Ltrs
9	Fire Pump	Note-11	Note-11
10	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor	Fire Ext.	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
1	Ground Floor	34 /34	7 /0				373 /0	ı	60 /0					
	Total	34 /34	7 /0	7 Nos (For Each Floor) /7 Nos (For Each	/	YH_30 _YH /YH_30 _YH	373 /0	4 /0	60 /0	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/	-/-

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire
 extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

Technical Building

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor + One Upper Floor with a height of 9 Mtrs for Industrial Occupancy (Category G2) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

Sl	Details of Staircases	Provided Nos / Meters
3	Internal Staircases	1 No 1.50 Meters
4	External Staircases	1 No 1.50 Meters
	Total	3 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	415	Industrial	41	41	0.41	3.00
2	First Floor	415	Industrial	41	41	0.41	3.00
	Total	830		82			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
L	Fire Extinguishers	10 Nos.	10 Nos.
2	Hose Reel Systems	2 Nos.	2 Nos.
3	Automatic Sprinkler System	71 Nos.	71 Nos.
4	Terrace Tank	20000 Ltrs	20000 Ltrs
5	Booster Pump	900	900
6	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

1	Sl. Floor Ext. Reel Riser Comer Hydrants Sprinklers MCP Det. Tank Tank Pump Pump														
	Sl.	Floor	Fire	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	MCP	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
ŀ	1	Ground Floor	5 /5	1/1				36 /36							
	2	First Floor	5 /5	1 /1				35/35	/	/					
		Total	10 /10	2 /2	/	/	/	71 /71	0 /0	0 /0		20000 Ltrs /20000 Ltrs	/	900 /900	/

Provide ABC 5 kg/6 kg fire extinguishers

Center of Excellence Building (COE)

2. The builder has constructed a Multi Storeyed Building with Ground Floor + One Upper Floor with a height of 9 Mtrs for Industrial Occupancy (Category - G2) in a total plot area of 1214100.00 sq. meters.

3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
4	Internal Staircases	1 No 1.50 Meters
5	External Staircases	1 No 1.50 Meters
	Total .	3 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	462	Industrial	46	46	0.46	3.00
2	First Floor	462	Industrial	46	46	0.46	3.00
	Total	924		92			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided	
1	Fire Extinguishers	10 Nos.	10 Nos.	
2	Hose Reel Systems	2 Nos.	2 Nos.	
3	Automatic Sprinkler System	78 Nos.	78 Nos.	
4	Terrace Tank	20000 Ltrs	20000 Ltrs	
5	Booster Pump	900	900	
6	Additional Fire Safety measures		<u> </u>	

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor	Fire Ext.	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
1	Ground Floor	5 /5	1 /1				39 /39							
2	First Floor	5 /5	1 /1				39 /39	/	/					
	Total	10 /10	2 /2	-/-	/	/	78 /78	0 /0	0 /0	/	20000 Ltrs /20000 Ltrs	/	900 /900	/

Provide ABC 5 kg/6 kg fire extinguishers

2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 9 Mtrs for Industrial Occupancy (Category - G2) in a total plot area of 1214100.00 sq. meters.

3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builde		
North	3 Meters	6.00 Meters		
East	5 Meters	6.00 Meters		
South	5 Meters	6.00 Meters		
West	5 Meters	6.00 Meters		

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
5	Internal Staircases	0 No 0.00 Meters
6	External Staircases	0 No 0.00 Meters
	Total	0 Meters

5. The builder has proposed to provide Occupant Load :

SI	Floor	Built up area (Sq Mtrs)	Оссирансу	Į.	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground floor	5400	Industrial	540	540	5.40	0.00
	Total	5400		540			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	54 Nos.	54 Nos.
2	Hose Reel Systems	11 Nos.	0 Nos.
3	Wet Riser	11 Nos (For Each Floor)	11 Nos (For Each Floor)
4	Yard Hydrants	YH_45_YH	YH_45 _YH
5	Automatic Sprinkler System	450 Nos.	0 Nos.
6	Automatic Detection & Alarm System	96 Nos.	0 Nos.
7	Underground Tank	150000 Ltrs	150000 Ltrs
8	Terrace Tank	20000 Ltrs	20000 Ltrs
9	Fire Pump	Note-11	Note-11
10	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

r		Floor	Fire	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
	1	Ground floor	54 /54	11 /0				450 /0	6 /0	96 /0					

		-			-	77 3			Ā arā a	TT-dd	Townson	Fine	Boostor	
ls1	Floor	Fire	Hose	Wet	Down	Yard	Sprinklers	MCP	Auto.	Underground	1			Addl
31.	11001	Ext.	Reel	Riser	Comer	Hydrants	Sprinklers		Det.	Tank	Tank	Pump	Pump	
				11										
				Nos										
				(For										
				Each		YH_45					20000	Note-		
	Total	54	11 /0	Floor)	/	_YH	450 /0	6/0	96 /0	150000 Ltrs	Ltrs	11	/	/
	rotat	/54	11 /0	/11		/YH_45	43070	0,0	7070	/150000 Ltrs	/20000	/Note-		
				Nos		_YH					Ltrs	11		
				(For										
				Each										
				Floor)						10				

- WetRiser / DownComer 100mm with single outlet landing valves.
- Provide ABC 5 kg/6 kg fire extinguishers
- Provide 1 Yard Hyderant for every 45 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

HSD Area & Air Compressor Shed

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 5.4 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters ⁴	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
6	Internal Staircases	0 No 0.00 Meters
7	External Staircases	0 No 0.00 Meters
	Total	0 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	554.34	Industrial	55	55	0.55	0.00
	Total	554.34		55			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	8 Nos.	8 Nos.

SI	Fire Safety System	Proposed as per PNOC	Provided
2	Hose Reel Systems	2 Nos.	0 Nos.
3	Wet Riser	2 Nos (For Each	2 Nos (For
,	vict Misei	Floor)	Floor)
4	Yard Hydrants	YH_30_YH	YH_30 _YH
5	Automatic Sprinkler System	62 Nos.	0 Nos.
6	Automatic Detection & Alarm System	10 Nos.	0 Nos.
7	Underground Tank	150000 Ltrs	150000 Ltrs
8	Terrace Tank	20000 Ltrs	20000 Ltrs
9	Fire Pump	Note-11	Note-11
10	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	kloor				Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
ı	Ground Floor	8 /8	2 /0				62 /0	1 /0	10 /0					
	Total	8 /8	2 /0	2 Nos (For Each Floor) /2 Nos (For Each Floor)		YH_30 _YH /YH_30 _YH	62 /0	1 /0	10 /0	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/	

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire
 extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

TG 3 & TG 3 Cooling Tower

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor + One Upper Floor with a height of 8.75 Mtrs for Industrial Occupancy (Category G2) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builde		
North	3 Meters	6.00 Meters		
East	5 Meters	6.00 Meters		
South	5 Meters	6.00 Meters		
West	5 Meters	6.00 Meters		

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
7	Internal Staircases	1 No 1.50 Meters
8	External Staircases	1 No 1.50 Meters
- · · ·	Total	3 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Оссирапсу Туре	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground floor	1632	Industrial	163	163	1.63	3.00
2	First Floor	805.7	Industrial	80	80	0.80	3.00
	Total	2437.7		243 -			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	26 Nos.	26 Nos.
2	Hose Reel Systems	6 Nos.	6 Nos.
3	Wet Riser	4 Nos (For Each Floor)	4 Nos (Fo Each Floor)
4	Yard Hydrants	YH_45 _YH	YH_45 _YH
5	Automatic Sprinkler System	204 Nos.	204 Nos.
6	Manually Operated Electric Fire Alarm System	3 Nos.	3 Nos.
7	Automatic Detection & Alarm System	45 Nos.	45 Nos.
8	Underground Tank	150000 Ltrs	150000 Ltrs
9	Terrace Tank	20000 Ltrs	20000 Ltr
10	Fire Pump	Note-11	Note-11
11	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor	Fire Ext.	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
1	Ground floor	17 /17	4 /4				136/136	2 /2	30 /30					
2	First Floor	9 /9	2 /2				68 /68	1/1	15 /15					

Sl.	171	1			Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Add
	Total	26 /26	6/6	4 Nos (For Each Floor) /4 Nos (For Each Floor)	-/-	YH_45 _YH /YH_45 _YH	204 /204	3 /3	45 /45	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/_	/

- WetRiser / DownComer 100mm with single outlet landing valves.
- Provide ABC 5 kg/6 kg fire extinguishers
- Provide 1 Yard Hyderant for every 45 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

Cooling Tower

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 10.9 Mtrs for Industrial Occupancy (Category G1) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builde		
North	3 Meters	6,00 Meters		
East	5 Meters	6.00 Meters		
South	5 Meters	6.00 Meters		
West	5 Meters	6.00 Meters		

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters		
8	Internal Staircases	0 No 0.00 Meters		
9	External Staircases	0 No 0.00 Meters		
	Total	0 Meters		

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Оссирапсу	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	1595.8	Industrial	159	159	1.59	0.00
	Total	1595.8		159			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	8 Nos.	8 Nos.
2	Hose Reel Systems	4 Nos.	0 Nos.

SI	Fire Safety System	Proposed as per PNOC	Provided
3	Down Comer	4 Nos (For Each Floor)	4 Nos (For Each Floor)
4	Terrace Tank	25000 Ltrs	25000 Ltrs
5	Booster Pump	450 LPM	450 LPM
6	Additional Fire Safety measures		1

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

01.1	ndia 201								A 4	TV_downersed	Townson	Gira	Rooster	
SI.					Down Comer	Yard Hydrants	Sprinklers	МСР	Det.	Underground Tank	Tank	Pump	Pump	Addi
1	Ground Floor	8 /8	4 /0				-/-	/	/					
	Total	8 /8	4 /0	/	4 Nos (For Each Floor) /4 Nos (For Euch Floor)	/	0 /0	0 /0	0 /0	/	25000 Ltrs /25000 Ltrs	/	450 LPM /450 LPM	/

- Provide ABC 5 kg/6 kg fire extinguishers
- WetRiser / DownComer 100mm with single outlet landing valves.

Acid Section

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor + 3 Upper Floors with a height of 7 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builde
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
0	Internal Staircases	1 No 1.50 Meters
10	External Staircases	1 No 1.50 Meters
10	Total	3 Meters

5. The builder has proposed to provide Occupant Load:

Sì	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	1885.93	Industrial	188	188	1.88	3.00
2	First Floor	463.54	Industrial	46	46	0.46	3.00
3	Second Floor	463.54	Industrial	46	46	0.46	3.00
4	Third Floor	163.11	Industrial	16	16	0.16	3.00
	Total	2976.12		296			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	31 Nos.	31 Nos.
2	Hose Reel Systems	7 Nos.	0 Nos.
3	Wet Riser	4 Nos (For Each Floor)	4 Nos (Fo Each Floor)
4	Yard Hydrants	YH_30 _YH	YH_30 _YH
5	Automatic Sprinkler System	333 Nos.	0 Nos.
6	Manually Operated Electric Fire Alarm System	5 Nos.	0 Nos.
7	Automatic Detection & Alarm System	55 Nos.	0 Nos.
8	Underground Tank	150000 Ltrs	150000 Ltrs
9	Terrace Tank	20000 Ltrs	20000 Ltr
10	Fire Pump	Note-11	Note-11
11	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor	Fire Ext.	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	MCP	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
1	Ground Floor	19	4 /n				210/0		34 /0	1				
2	First Floor	5 /5	1 /0				52 /0	1 /0	9 /0					
3	Floor	5 /5	1 /0				52 /0	1 /0	9 /0					
4	Third Floor	2 /2	1 /0				19 /0	1 /0	3 /0					

SI.	Floor	Fire Ext.	Hose Reel	Wet Riser	Down Comer	Yard Hydrants	Sprinklers	MCP	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Add
	Total	31 /31		4 Nos (For Each Floor) /4 Nos (For Each Floor)	/	YH_30 _YH /YH_30 _YH	333 /0		55 /0	150000 Ltrs	20000 Ltrs	Note-	-/-	/

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

Molten Sulphur Tanks

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 11.4 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Build		
North	3 Meters	6.00 Meters		
East	5 Meters	6.00 Meters		
South	5 Meters	6.00 Meters		
West	5 Meters	6.00 Meters		

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
10	Internal Staircases	0 No 0.00 Meters
11	External Staircases	0 No 0.00 Meters
	Total	0 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	1144.8	Industrial	114	114	1.14	0.00
	Total	1144.8		114			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	12 Nos.	12 Nos.

SI	Fire Safety System	Proposed as per PNOC	Provided	
2	Hose Reel Systems	3 Nos.	0 Nos.	
3	Wet Riser	3 Nos (For Each Floor)	3 Nos (For Each Floor)	
4	Yard Hydrants	YH_30_YH	YH_30 _YH	
5	Automatic Sprinkler System	128 Nos.	128 Nos.	
6	Automatic Detection & Alarm System	21 Nos.	21 Nos.	
7	Underground Tank	150000 Ltrs	150000 Ltrs	
8	Тегтасе Tank	20000 Ltrs	20000 Ltrs	
9	Fire Pump	Note-11	Note-11	
10	Additional Fire Safety measures			

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor				Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Add
I	Ground Floor	12 /12	3 /0				128 /128	3 /3	21 /21					
	Total	12 /12	3 /0	3 Nos (For Each Floor) /3 Nos (For Each	/	YH_30 _YH /YH_30 _YH	128 /128	3 /3	21 /21	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/	/

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire
 extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

Control Room

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor + One Upper Floor with a height of 12 Mtrs for Industrial Occupancy (Category G2) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6,00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

C1	Details of Staircases	Provided Nos / Meters
Sl		1 N - 1 50 Mateur
11	Internal Staircases	1 No 1.50 Meters
12	External Staircases	1 No 1.50 Meters
	Total	3 Meters

5. The builder has proposed to provide Occupant Load: .

SI	Floor	Built up area (Sq Mtrs)	Occupancy Type	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	676.8	Industrial	67	67	0.67	3.00
2	First Floor	676.8	Industrial	67	67	0.67	3.00
	Total	1353.6		134			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	14 Nos.	14 Nos.
2	Hose Reel Systems	4 Nos.	4 Nos.
3	Down Comer	2 Nos (For Each Floor)	2 Nos (For Each Floor)
4	Automatic Sprinkler System	114 Nos.	114 Nos.
5	Manually Operated Electric Fire Alarm System	2 Nos.	2 Nos.
6	Automatic Detection & Alarm System	26 Nos.	26 Nos.
7	Terrace Tank	50000 Ltrs	50000 Ltr
8	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Class	Fire	1		Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Add
1	Ground Floor		2 /2				57 /57	1/1	13 /13					
2	First Floor	7 /7	2 /2				57 /57	1/1	13 /13					
	Total	14 /14	1 4 14	/	2 Nos (For Each Floor) /2 Nos (For Each Floor)	-/	114/114	2 /2	26 /26	/	50000 Ltrs /50000 Ltrs	/	Note-11 /Note- 11	/-

- Provide ABC 5 kg/6 kg fire extinguishers
- WetRiser / DownComer 100mm with single outlet landing valves.

Gas Section

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor + 2 Upper Floors with a height of 11 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
12	Internal Staircases	0 No 0.00 Meters
13	External Staircases	1 No 1.50 Meters
	Total	1.5 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Оссирансу Туре	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	1629.7	Industrial	162	162	1.62	1.50
2	First Floor	124.5	Industrial	12	12	0.12	1.50
3	Second Floor	124.5	Industrial	12	12	0.12	1.50
	Total	1878.7		186			

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	25 Nos.	25 Nos.
2	Hose Reel Systems	6 Nos.	0 Nos.
3	Wet Riser	4 Nos (For Each Floor)	4 Nos (For Each Floor)
4	Yard Hydrants	YH_30_YH	YH_30 _YH
5	Automatic Sprinkler System	209 Nos.	0 Nos.
6	Manually Operated Electric Fire Alarm System	3 Nos.	0 Nos.
7	Automatic Detection & Alarm System	35 Nos.	0 Nos.
8	Underground Tank	150000 Ltrs	150000 Ltrs
9	Terrace Tank	20000 Ltrs	20000 Ltrs
10	Fire Pump	Note-11	Note-11
11	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC

of India 2016.

SI.	Floor			1	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addi
1	Ground Floor	17 /17	4 /0				181 /0	1 /0	29 /0					
2	First Floor	4 /4	1 /0				14 /0	1 /0	3 /0					
3	Second Floor	4 /4	1 /0				14 /0	1 /0	3 /0	М				
	Total	25 /25	6/0	4 Nos (For Each Floor) /4 Nos (For Each Floor)	/	YH_30 _YH /YH_30 _YH	209 /0	3 /0	35 /0	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/	/

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire
 extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.

Sulphur Godown

- 2. The builder has constructed a Multi Storeyed Building with Ground Floor with a height of 12 Mtrs for Industrial Occupancy (Category G3) in a total plot area of 1214100.00 sq. meters.
- 3. The builder has provided open spaces all around the building

Side	Open Space Required as per 119 APBR 2016	Open Space Provided by the Builder
North	3 Meters	6.00 Meters
East	5 Meters	6.00 Meters
South	5 Meters	6.00 Meters
West	5 Meters	6.00 Meters

4. The builder has constructed following means of escape:

SI	Details of Staircases	Provided Nos / Meters
13	Internal Staircases	0 No 0.00 Meters
14	External Staircases	0 No 0.00 Meters
	Total	0 Meters

5. The builder has proposed to provide Occupant Load:

SI	Floor	Built up area (Sq Mtrs)	Оссирансу	No of Occupants as declared by the builder	No of Occupants as per NBC	Aggregate width of Staircases Required (Meters)	Aggregate width of Staircases Provided(Meters)
1	Ground Floor	1431.3	Industrial	143	143	1.43	0.00

				No of		Aggregate	- 4.5
		Built up	0	Occupants	No of	width of	Aggregate width of
Sl	Floor	area (Sq	Occupancy	as declared	Occupants	Staircases	Staircases
		Mtrs)	Type	by the	as per NBC	Required	Provided(Meters)
				builder		(Meters)	
	Total	1431.3		143		-	

6. The minimum Fire Fighting Installations required and provided as per Table 7 of Part 4 of National Building Code of India 2016 are:

SI	Fire Safety System	Proposed as per PNOC	Provided
1	Fire Extinguishers	15 Nos.	15 Nos.
2	Hose Reel Systems	3 Nos.	0 Nos.
3	Wet Riser	3 Nos (For Each Floor)	3 Nos (Fo Each Floor)
4	Yard Hydrants	YH_30 _YH	YH_30 _YH
5	Automatic Sprinkler System	160 Nos.	160 Nos.
6	Automatic Detection & Alarm System	26 Nos.	0 Nos.
7	Underground Tank	150000 Ltrs	150000 Ltrs
8	Terrace Tank	20000 Ltrs	20000 Ltr
9	Fire Pump	Note-11	Note-11
10	Additional Fire Safety measures		

7. The builder has provided the following floorwise Fire Fighting installations as per Table 7 of Part - 4 of NBC of India 2016.

SI.	Floor			l .	Down Comer	Yard Hydrants	Sprinklers	МСР	Auto. Det.	Underground Tank	Terrace Tank	Fire Pump	Booster Pump	Addl
1	Ground	-	3 /0				160/160	3 /3	26 /0					
	Total	15 /15	3 /0	3 Nos (For Each Floor) /3 Nos (For Each Floor)		YH_30 _YH /YH_30 _YH	160 /160	3 /3	26 /0	150000 Ltrs /150000 Ltrs	20000 Ltrs /20000 Ltrs	11	/	/

- WetRiser / DownComer 100mm with single outlet landing valves.
- In addition to above ABC 5 kg/6 kg fire extinguisher, provide 50 litre water CO2 /25 kg ABC fire
 extinguisher for every 100 m2 of floor area.
- Provide 1 Yard Hyderant for every 30 mts of Travel Distance along the Perimeter.
- Note 11: Provide required number of sets of pumps each consisting of 2 Electric and 1 Diesel Pump (standby) of capacity 2280 Litres/min and two Electric Pump of Capacity 180 Litres/min.
- 8. The Officers of the department have recommended to issue The No Objection Certificate for Occupancy of MSB Industrial Building (G1) belonging to NAGARAJU D Coromandel International Limited Sriharipuram, subject to the following conditions.

The No Objection Certificate for Occupancy is issued subject to the following conditions:

- 1. This NOC is issued only in the Fire Safety Point of View and this doesnot give the Applicant a right to claim ownership of the property.
- 2. All fire safety systems provided shall be maintained in trim working condition at all times.
- 3. All Security/ Maintenance personnel shall be trained on the usage of fire equipment provided.
- 4. Fire Drills shall be conducted once in every 3 months.
- 5. As per report of MSB Inspection committee; the NOC Committee has scrutinized the Inspection Committee Report along with Proposals and recommended for issuance of No Objection Certificate for Occupancy subject to the following Conditions.

SI	As Builder	As Occupant	As Security Personnel
1	All the fire protection arrangements shall be maintained in good condition as seen during inspection.	All the escape/exit routes shall not be kept locked/blocked or encroached	All the occupants must know the correct method of operation of the fire fighting system installed.
2	Any loss of life or property due to non-functioning of fire safety measures and other installations shall be the responsibilty of the management.	All occupants shall be trained to operate the fire safety equipments during emergency.	Mock drills should be conducted once in 3 months for initial two years. Thereafter, once in every 6 months.
3	Addition / alteration, if any in the building may be verified by building authority.	Mock drills should be conducted once in 3 months for initial two years. Thereafter, once in every 6 months.	trained to operate the fire safety equipments during emergency.
4	This No objection Certificate for occupancy is valid for one year from the date of issue of this letter	Raise the alarm if the fire cannot be controlled; Evacuate the area completely at once from nearest safe exit.	canable of controlling. If not,

- 6. This No Objection Certificate for Occupancy is valid for a period of Two(02) years only from the date of issue of this letter. It is the responsibility of the builder to apply for Renewal of No Objection Certificate for Occupancy, duly remitting the User Charges as per G.O.Ms.No.71, Home (Prison-A) Department, dated 01-04-2010 and G.O.Ms.No.140, Home (Prison & Fire) Department, dated.04-09-2015, before expiry of this No Objection Certificate.
- 9. The following deficiencies are identified by the officers of the department and need to be attended to by the management.

In view of the above, as per the recommendations of the NOC Committee, the No Objection Certificate for Occupancy is hereby issued to the Newly constructed Multi Storeyed Building subject to the above conditions.

Your Sincerel®

Director General
State Disaster Response & Fire Services
Andhra Pradesh, Vijayawada

Copy to NAGARAJU D, The management of Coromandel International Limited, Visakhapatnam, HQEsXMryLJZfe8msZ8HAnRgxXMDA3aU7EsGu97DaPmT7
Copy to Chief Office for Record Purpose

Copy to Chief Office for Record Purpose Copy to Regional Fire Officer concerned 11/15/23, 4:30 PM

Copy to District Fire Officer concerned
Copy to Assistant District Fire Officer concerned

5/17/24, 5:39 PM about:blank

Annexure- 1



भारत सरकार
Government of India
वाणिज्य और उद्योग मंत्रालय
Ministry of Commerce & Industry
पेट्रोलियम तथा विस्फोटक सुरक्षा संगठन (पैसो)
Petroleum & Explosives Safety Organisation (PESO)
रूम नं. 602, 6th फ्लोर,, सी. जी. ओ. टावर्स, कवडीगुढा
सिकंदराबाद- 500080
Room No. 602, 6th floor,
C.G.O. Towers, Kavadiguda,
Secunderabad - 500080

 $\hbox{E-mail: } \textbf{dyccehyderabad@explosives.gov.in}$

Phone/Fax No: **040 - 27540359**

दिनांक /Dated : **17/05/2024**

संख्या /No. : P/SH/AP/15/4248 (P563873)

सेवा में /To,

M/s. COROMANDEL INTERNATIONAL LIMITED, Sriharipuram, Visakhapatnam Urban, Visakhapatnam, Sriharipuram, Visakhapatnam (Urban), Taluka: Visakhapatnam (Urban), District: VISAKHAPATNAM, State: Andhra Pradesh

PIN: 530011

विषय /Sub Survey No, 4-9(Old) 17 (New), Gullalapalem, Visakhapatnam Urban, Sriharipuram, Visakhapatnam (Urban), Taluka: Visakhapatnam (Urban), District: VISAKHAPATNAM, State: Andhra Pradesh, PIN: 530011 में पेट्रोलियम वर्ग B का अधिष्ठापन -अनुज्ञप्ति जारी करने के बारे में।

Petroleum Class B Installation at Survey No, 4-9(Old) 17 (New), Gullalapalem, Visakhapatnam Urban, Sriharipuram, Visakhapatnam (Urban), Taluka: Visakhapatnam (Urban), District: VISAKHAPATNAM, State: Andhra Pradesh, PIN: 530011 Grant of License regarding.

महोदय /Sir(s),

कृपया आपके पत्र क्रमांक OIN1673939 दिनांक 16/05/2024 का अवलोकन करें।

Please refer to your letter No. OIN1673939 dated 16/05/2024

विषयान्तयर्गत अधिष्ठापन में निम्नलिखित पेट्रोलियम पदार्थों के वर्ग तथा मात्रा के भंडारण के लिए पेट्रोलियम नियम, 2002 के अधीन प्ररूप - XV में स्वीकृत, दिनांक 31/12/2024 तक वैध अनुज्ञप्ति संख्या P/SH/AP/15/4248 (P563873) दिनांक 17/05/2024 भेजी जा रही है ।

Licence No. P/SH/AP/15/4248 (P563873) dated 17/05/2024 granted in Form XV under the Petroleum Rules, 2002 and valid till 31/12/2024 for the storage of the following kinds and quantities of Petroleum at the subject installation is forwarded herewith.

पेट्रोलियम का विवरण /Description of Petroleum	किलोलीटरों में अनुज्ञप्त क्षमता /Quantity licenced in KL
वर्ग क प्रपुंज पेट्रोलियम /Petroleum Class A in bulk	NIL
वर्ग क प्रपुंज पेट्रोलियम से भिन्न /Petroleum Class A, otherwise than in bulk	NIL
वर्ग ख प्रपुंज पेट्रोलियम /Petroleum Class B in bulk	50.00 KL
वर्ग ख प्रपुंज पेट्रोलियम से भिन्न /Petroleum Class B, otherwise than in bulk	NIL
वर्ग ग प्रपुंज पेट्रोलियम /Petroleum Class C in bulk	NIL
वर्ग ग प्रपुंज पेट्रोलियम से भिन्ना /Petroleum Class C,otherwise than in bulk	NIL
कुल क्षमता /Total Capacity	50.00 KL

कृपया पेट्रोलियम नियम 2002 के अधीन बनाए गए नियम 148 में दी गई प्रक्रिया का कडाई से पालन करें और अनुज्ञप्ति के नवीकरण हेतु समस्त् दस्तावेजों को अनुज्ञप्ति की वैधता समाप्ती की तारीख या उससे पूर्व Dy. Chief Controller of Explosives, Visakhapatanam को प्रेषित करें ।

Please follow the procedure strictly as laid down in rule 148 of the Petroleum Rules, 2002 and submit complete documents for the Renewal of the licence to **Dy. Chief Controller of Explosives, Visakhapatanam**, so as to reach his office on or before the date on which Licence expires.

यह अनुमोदन/ अनुमति अन्य प्राधिकारियों से आवश्यक अनुमति/क्लीयरन्स प्राप्त करने से या यथा लागू अन्य विधियों से छूट नहीं देती है।

This approval/permission, however, does not absolve from obtaining necessary permission/clearance from other authorities or under other statutes as applicable.

भवदीय /Yours faithfully,

((ए.के.मीना)
(A K Meena))
उप मुख्य विस्फोटक नियंत्रक
Dy. Chief Controller of Explosives
कृते संयुक्त मुख्य विस्फोटक नियंत्रक
For Jt. Chief Controller of Explosives
सिकंदराबाद/Secunderabad

Copy forwarded to :-

- 1. The Commissioner of Police, VISAKHAPATNAM(Andhra Pradesh) with reference to his NOC No 2033/MC-II/2023 Dated 02/05/2024
- 2. The Dy. Chief Controller of Explosives, Visakhapatanam. A Copy of the licence along with approved plan is enclosed.

For Jt. Chief Controller of Explosives Secunderabad 5/17/24, 5:39 PM about:blank

(अधिक जानकारी जैसे आवेदन की स्थिति, शुल्क तथा अन्य विवरण के लिए हमारी वेबसाइट http://peso.gov.in देखें) (For more information regarding status,fees and other details please visit our website http://peso.gov.in)

Note:-This is system generated document does not require signature.

Disclaimer: This page gives the latest action taken by this organization on your application. This page is made available for the information of concerned applicant/licensee only. All efforts have been made to secure this information. However, PESO will not be responsible for any misuse of the information by unauthorized persons including the hackers.

about:blank 2/2



Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 O11. Andhra Pradesh, India Tel: 91-891-2578400 to 2578416

DID : 91-891-2578417/18/19 Fax : 91-891-2577665/2516164 Website : www.coromandel.biz CIN : L24120API96IPLC000892

01/12/2023

EHS/MoEF/2023-099

To
The Director,
Regional Office (South Eastern Zone)
Ministry of Environment, Forests and Climate Change
1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral Garden Road,
Nungambakkam, Chennai-600034

Dear Sir,

Sub: Half Yearly EC (CRZ Clearance) Compliance Report- regd.

Ref: F. No. F.NO: 11/5/2022-IA.III dated 24.03.2022

Please find the attached half yearly compliance report of CRZ Clearance issued by MOEFCC for construction of seawater plant (Desalination plant) with capacity of 15 MLD.

Period of submission

: Apr'23 to Sep'23

Unit

: Coromandel International Limited, Visakhapatnam

Thanking You,

For Coromandel International Limited

Gnanasundaram M

Vice President & Head Mfg.

Encl

The Member Secretary, Head Office-APPCB, Vijayawada

Joint Chief Environmental Engineer, APPCB, Zonal Office, Visakhapatnam

Environmental Engineer, APPCB, Regional Office, Visakhapatnam

Telangana, India

Tel: 91-40-27842034 / 27847212 Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com



EHS2-Vizag-Coromandel

From: Nagarjuna-P-Mgr-EHS-Vizag-Coromandel

Sent: 01 December 2023 17:21

To: eccompliance-ap@gov.in; rovspappcb@gmail.com; zovspappcb

Cc: EHS2-Vizag-Coromandel; Subhradip Mondal-Mgr-Environment-Vizag-Coromandel;

Nagaraju D-AGM-EHS-Vizag-Coromandel; Vinod Kumar Mishra-Sr.GM-EHS-Vizag-

Coromandel

Subject: Half Yearly EC (CRZ Clearance) Compliance Report- regd. **Attachments:** EC Compliance CEZ Desalination plant Apr-23-Sep-23.pdf

Dear Sir,

Ref: F. No. F.NO: 11/5/2022-IA.III dated 24.03.2022

Please find the attached half yearly compliance report of CRZ Clearance issued by MOEFCC for construction of seawater plant (Desalination plant) with capacity of 15 MLD.

Period of submission : Apr'23 to Sep'23

Unit : Coromandel International Limited, Visakhapatnam.

Regards, Nagarjuna P Manager-Environment 9100443439

SAVE ENVIRONMENT SAVE LIFE



Coromandel International Limited Sriharipuram, Malkapuram PO Visakhapatnam-530 011 Andhrapradesh, India. F: +91 891-2578400

W: www.coromandel.biz

Compliance status of Environment clearance

CRZ Clearance for construction of seawater plant (Desalination plant) with capacity of 15 MLD

F.NO: 11/5/2022-IA.III DT: 24.03.2022

For the period from Apr-2023 to Sep-2023

S.NO	CONDITIONS	COMPLIANCE
PART A -	- SPECIFIC CONDITIONS	
1	All construction shall be strictly in accordance with the provisions of CRZ Notification, 2011 and as amended from time to time.	Noted and we will follow as per your directions.
2	No storage reservoir for sea water shall be permitted and only pipelines conveyance system shall be installed.	We will intake seawater through pipeline system only.
3	No ground water shall be extracted within CRZ area to meet water requirements during the construction and/or operational phase of the project.	Noted and we will not extract ground water in CRZ area.
4	No excavated material during the construction shall be dumped in water bodies or adjacent areas. The site shall be restored to its near original condition after completion of construction.	We will follow as per your directions.
5	Any physical infrastructure setup during construction period shall be removed simultaneously with completion of laying of each segment of the project.	Noted We will comply during the construction period only.
6	All the conditions stipulated by the Andhra Pradesh Coastal Zone Management Authority for CRZ clearance vide its letter no: 307/CRZ/IND/2021 dt: 18.01.2022 and commitments made by the PP before the CZMA and EAC shall be followed in letter and spirit.	We will comply
7	All necessary clearance from the concerned authority, as may be applicable should be obtained prior to commencement of project or activity.	We will obtain all the prior approvals prior to the commencement of the project.
PART -B	-GENERAL CONDITIONS	
1	Management of solid waste in accordance with the Solid waste Management Rules, 2016 shall be strictly implemented.	Noted We will implement solid waste management rules as applicable.
2	Consent to Establish and or Consent to Operate shall be obtained from State Pollution Control Board under the provisions of Air (Prevention and Control of Pollution) Act, 1981 and/or the Water (Prevention and Control of Pollution) Act, 1974 as may be applicable.	CFE has been obtained from APPCB
3	Disposal of muck during construction phase should not create any adverse effect on the neighboring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.	Noted. We will not create such adverse effects and will take necessary safety precautions.

4	All liquid waste arising from the proposed development will be disposed of as per the norms prescribed by Central/State Pollution Control Board. There shall not be any disposal of untreated effluent into the Sea/coastal water bodies. It shall be ensured that the wastewater generated is treated in the STP as committed by the project proponent. The treated waste water shall be reused for landscaping, flushing and/or HVAC Colling purposes etc within the development. The project proponent should also make alternate arrangement for situation arising due to malfunctioning of STP. There shall be regular monitoring of standard parameters of the effluent discharge from STP under intimation to the SPCB.	The generation of brine from the process is about 25000 m3/day which will be disposed into the sea through the existing discharge canal and the salinity of the same will reach the ambient conditions near the basin area
5	Any hazardous waste generated during construction phase, shall be disposed off as per applicable rules and norms with necessary approvals of the State Pollution Control Board.	Construction waste if any will be collected and handled inline to C&D waste management rule 2016. Municipal solid waste generated during construction phase will be 36.5 TPA and will be disposed via authorized vendors and recyclers.
6	A copy of the clearance letter shall be uploaded on the website of the concerned State Coastal Zone Management Authority/State pollution control board. The clearance letter shall also be displayed at the Regional office, District industries centre and Collectors Office/Tehsildars office for 30days.	We will comply
7	A Six monthly monitoring report shall need to be submitted by the project proponent to the concerned regional office of this Ministry regarding the implementation of the stipulated conditions.	We will submit six monthly compliance regarding implementation of conditions mentioned to the Regional Office, MoEF&CC.
8	The Ministry of Environment, Forest & Climate Change or any other competent authority may stipulate any additional conditions or modify the existing ones, if necessary in the interest of environment and the same shall be complied with.	Noted We will obey as per your conditions.
9	The above stipulations would be enforced among others under the provisions of the Water (Prevention and Control of pollution) Act, 1974	We will obey
10	Full co-operation shall be extended to the officials from the Regional office of MoEF&CC, during monitoring of implementation of environmental safeguards stipulated. It shall be ensured that documents/data sought pertinent is made available to the monitoring team. A complete set of all the documents submitted to MoEF&CC shall be forwarded to the concerned Regional Office of MoEF&CC.	Noted We will extend full cooperation to the MOEF&CC officials during their visit.

11	In the case of any change(s) in the scope of the project, the project would require a fresh appraisal by this Ministry.	We will apply if any such changes are there in the scope of work.
12	The ministry reserves the right to add additional safeguard measures subsequently, if considered necessary and to take action to ensure effective implementation of the suggested safeguard measures in a time bound and satisfactory manner, including revoking of the environment clearance under the provisions of the Environmental (Protection) Act, 1986 for non-compliance.	We will obey for your directions.
13	All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire Department, Civil Aviation Department, Forest Conservation Act, 1980 and Wildlife (Protection) Act, 1972 etc shall be obtained, as applicable by project proponent from the respective competent authorities.	Noted We will obtain as per the directions.
14	The project proponent should advertise in at least two local Newspapers widely circulated in the region, one of which shall be in the vernacular language informing that the project has been accorded CRZ clearance and copies of clearance letters are available with the State Pollution Control Board (SPCB) and may also be seen on the website of the Ministry of Environment, Forest and Climate Change at http://www.envfor.nic.in . The advertisement should be made within seven days from the date of receipt of the clearance letter and a copy of the same should be forwarded to the concerned Regional Office of this Ministry.	Complied
15	A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zilla Parisad/Municipal Corporation, Urban Local body and the Local NGO, if any from whom suggestions/representations, if any were received while processing the proposal.	Complied
16	The proponent shall upload the status of compliance of the stipulated conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF&CC, the respective Zonal office of CPCB and the SPCB.	Complied
17	The environmental statement for each financial year ending 31 st March in form –V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986 as amended subsequently, shall also be put on the website of the project proponent along with the status of compliance of clearance conditions and shall also be sent to the respective Regional office of the Ministry by e-mail.	Submitted form-v on 28.09.2023 for the period of April-2022 to March-2023. Find enclosed Annexure-02 Form-V acknowledgement copy for your reference.



Annexure -1

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph. : (O) 040-23748555 / 23748616, Fax : 040-23748666, Email : teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi
NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CFL/20/0423

dt.02.05.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of APRIL-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m³	PM ₁₀ Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NO _X Limit 80 μg/m ³
26.04.2023 To 27.04.2023	09.00 to 09.00 hrs	36	78	14.0	19.4

All values are given in $\mu g/m^3$





Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph. : (O) 040-23748555 / 23748616, Fax : 040-23748666, Email : teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CFL/20/0523

dt.01.06.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of MAY-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m ³	PM ₁₀ Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m ³
25.05.2023	09.00-to	38	85	15.7	20.4
To 26.05.2023	09.00 hrs				

All values are given in µg/m³



B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com
Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi

NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CFL/20/0623

dt.01.07.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of JUNE-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m ³	PM ₁₀ Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m ³
28.06.2023 To 29.06.2023	09.00 to 09.00 hrs	40	88	16.2	22.8

All values are given in µg/m³

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph. : (O) 040-23748555 / 23748616, Fax : 040-23748666, Email : teamlabs@gmail.com

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TEST REPORT

Test Report No.TLC/V/Env/CFL/20/0723

dt.01.08.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of JULY-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m ³	PM ₁₀ Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m ³
28.07.2023 • To 29.07.2023	09.00 to 09.00 hrs	36	80	14.2	16.8

All values are given in µg/m³



B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi

TEST REPORT

NABL Accredited Laboratory

Test Report No.TLC/V/Env/CFL/20/0823

dt.01.09.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of AUGUST-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m ³	PM ₁₀ Limit 100 μg/m ³	SO2 Limit 80 μg/m³	NO _X Limit 80 μg/m ³
29.08.2023 To 30.08.2023	09.00 to 09.00 hrs	44	90	16.8	21.4

All values are given in µg/m³





B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi
NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CFL/20/0923

dt.03.10.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Near Warf

Date of Collection:

As per details Given

Analysis Report for the Month of SEPTEMBER-2023

Date of monitoring	Time	PM 2.5 Limit 60 μg/m ³	PM ₁₀ Limit 100 μg/m ³	SO2 Limit 80 µg/m³	NOx Limit 80 μg/m ³
30.09.2023 To 01.10.2023	09.00 to 09.00 hrs	35	78	12.2	15.8

All values are given in μg/m³



ORIGINAL

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0423

dt.02.05.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: Period of Monitoring: Stations as per details given For the Month of APRIL-2023

Summary of Ambient Air quality Monitoring Data for the Month of APRIL-2023

Parameters		AAQ-1 Station at	AAQ-2 Station	AAQ-3 Station at
		the Top of	near DG sets	Gate -13
		Cafeteria		(Near Bagging
				plant)
PM2.5	Minimum	30	36	34
	Maximum	41	42	43
	98%tile	41	42	43
	Average	37	39	39
PM 10	Minimum	62	68	62
	Maximum	75	82	82
828	98%tile	75	82	82
	Average	70	75	76
	Minimum	13.9	22.0	12.8
SO ₂	Maximum	21.5	26.8	15.0
	Average	18.5	24.2	13.9
	98%tile	21.5	26.8	15.0
	Minimum	17.9	22.2	16.3
NO_{N}	Maximum	23.3	27.2	18.5
	98%tile	23.3	27.2	18.5
	Average	21.2	24.1	17.2
_	Minimum	0.01mg/M ³	0.02mg/M ³	0.01 mg/M ³
NH ₃	Maximum	0.03mg/M ³	0.04mg/M ³	0.02mg/M^3
	98%tile	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
	Average	0.02mg/M ³	0.03mg/M ³	0.02mg/M ³

All values are expressed in μg/m³ except Ammonia

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TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0523

dt.01.06.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: Period of Monitoring: Stations as per details given For the Month of MAY-2023

Summary of Ambient Air quality Monitoring Data for the Month of MAY-2023

Parameters		AAQ-1 Station at the Top of Cafeteria	AAQ-2 Station near DG sets	AAQ-3 Station at Gate –13 (Near Bagging plant)
PM2.5	Minimum	32	34	36
ĺ	Maximum	43	44	45
	98%tile	43	44	45
	Average	38	39	40
PM 10	Minimum	62	69	69
	Maximum	79	84	82
	98%tile	79	84	82
	Average	71	76	77
	Minimum	14.7	23.1	13.8
SO ₂	Maximum	23.3	28.5	15.5
	Average	19.6	25.0	14.7
8	98%tile	23.3	28.5	15.5
	Minimum	18.1	22.8	15.9
NOX	Maximum	22.9	26.7	19.6
	98%tile_	22.9	26.7	19.6
	Average	21.0	24.3	18.5
	Minimum	$0.01 \mathrm{mg/M^3}$	0.02mg/M ³	0.01 mg/M ³
NH ₃	Maximum	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
	98%tile	0.03 mg/ M^3	0.04mg/M ³	0.02mg/M^3
	Average	$0.02 \mathrm{mg/M^3}$	0.03mg/M^3	0.02mg/M^3

All values are expressed in $\mu g/m^3$ except Ammonia



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TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0623

dt.01.07.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: Period of Monitoring: Stations as per details given For the Month of JUNE-2023

Summary of Ambient Air quality Monitoring Data for the Month of JUNE-2023

Parameters		AAQ-1 Station at the Top of Cafeteria	AAQ-2 Station near DG sets	AAQ-3 Station at Gate -13 (Near Bagging plant)
D342.5	Minimum	28	30	29
PM2.5	Maximum	42	43	44
	98%tile	42	43	44
ı	Average	37	39	39
53.5.40	Minimum	58	61	62
PM 10	Maximum	78	85	83
	98%tile	78	85	83
-	Average	70	76	76
	Minimum	13.4	14.7	11.0
60	Maximum	24.5	28.5	16.0
SO ₂	Average	20.6	25.0	14.5
	98%tile	24.5	28.5	16.0
	Minimum	16.6	16.8	14.7
210	Maximum	24.3	27.2	20.2
NOx	98%tile	24.3	27.2	20.2
	Average	21.4	23.8	18.5
	Minimum	0.01mg/M ³	0.01mg/M ³	0.01 mg/M ³
NH ₃	Maximum	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
1,12,2	98%tile	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
	Average	0.02mg/M ³	0.03mg/M ³	0.02mg/M ³

All values are expressed in $\mu g/m^3$ except Ammonia



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TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0623

dt.01.07.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: Period of Monitoring: Stations as per details given For the Month of JUNE-2023

Summary of Ambient Air quality Monitoring Data for the Month of JUNE-2023

Parameters		AAQ-1 Station at the Top of Cafeteria	AAQ-2 Station near DG sets	AAQ-3 Station at Gate -13 (Near Bagging plant)
D342.5	Minimum	28	30	29
PM2.5	Maximum	42	43	44
	98%tile	42	43	44
ı	Average	37	39	39
53.5.40	Minimum	58	61	62
PM 10	Maximum	78	85	83
	98%tile	78	85	83
-	Average	70	76	76
	Minimum	13.4	14.7	11.0
60	Maximum	24.5	28.5	16.0
SO ₂	Average	20.6	25.0	14.5
	98%tile	24.5	28.5	16.0
	Minimum	16.6	16.8	14.7
210	Maximum	24.3	27.2	20.2
NOx	98%tile	24.3	27.2	20.2
	Average	21.4	23.8	18.5
	Minimum	0.01mg/M ³	0.01mg/M ³	0.01 mg/M ³
NH ₃	Maximum	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
1,12,2	98%tile	0.03mg/M ³	0.04mg/M ³	0.02mg/M ³
	Average	0.02mg/M ³	0.03mg/M ³	0.02mg/M ³

All values are expressed in $\mu g/m^3$ except Ammonia

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TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0823

dt.01.09.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Period of Monitoring:

For the Month of AUGUST-2023

Summary of Ambient Air quality Monitoring Data for the Month of AUGUST-2023

Parameters		AAQ-1 Station at	AAQ-2	AAQ-3 Station at Gate -13
		the Top of Cafeteria	Station near	(Near Bagging plant)
			DG sets	
PM2.5	Minimum	30	34	32
	Maximum	43	45	40
	98%tile	43	45	40
	Average	37	40	36
PM 10	Minimum	54	60	60
μg/M³	Maximum	80	82	75
	98%tile	80	82	75
	Average	71	75	69
	Minimum	13.8	14.9	9.5
SO ₂	Maximum	22.3	27.0	14.8
μg/M³	Average	19.7	22.8	13.3
	98%tile	22.3	27.0	14.8
	Minimum	15.0	13.8	12.8
NO_X	Maximum	22.8	26.0	18.2
µg/M³	98%tile	22.8	26.0	18.2
	Average	20.3	21.1	15.5
	Minimum	0.01	0.01	0.01
NH ₃	Maximum	0.02	0.03	0.01
mg/M ³	98%tile	0.02	0.03	0.01
	Average	0.015	0.02	0.01
03	Minimum	10	10	10
$\mu g/M^3$	Maximum	18	20	12
	98%tile	18	20	12
	Average	11.8	14.5	10.25
СО	Minimum	0,1	0.1	0.1
mg/M ³	Maximum	0.1	0.2	0.2
	98%tile	0.1	0.2	0.2
	Average	0.1	0.12	0.11
Pb μg/M ³	< 0.05	<0.05	< 0.05	<0.05
C6H6 ng/M ³	< 0.05	< 0.05	< 0.05	<0.05
B(n)P ng/M ³	< 0.05	< 0.05	< 0.05	<0.05
As ng/M ³	< 0.05	< 0.05	< 0.05	<0.05
Ni ng/M ³	< 0.05	< 0.05	< 0.05	S and ≤0.05



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TEST REPORT

Test Report No.TLC/V/Env/CIL/12/0923

dt.03.10.2023

Description of Test:

Ambient Air quality Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: Stations as per details given
Period of Monitoring: For the Month of SEPTEMBER-2023

Summary of Ambient Air quality Monitoring Data for the Month of SEPTEMBER-2023

Parameters		AAQ-1 Station at	AAQ-2	AAQ-3 Station at Gate -1
		the Top of Cafeteria	Station near	(Near Bagging plant)
· · · · · · · · · · · · · · · · · · ·			DG sets	
PM2.5	Minimum	28	26	25
	Maximum	40	42	41
	98%tile	40	42	41
	Average	35	35	34
PM 10	Minimum	55	50	48
μ g /M³	Maximum	74	79	72
	98%tile	74	79	72
	Average	67	67	64
	Minimum	11.2	10.5	8.9
SO ₂	Maximum	18.0	24.3	14.9
μg/M³	Average	15.4	18.1	12.5
10	98%tile	18.0	24.3	14.9
	Minimum	13.8	19.3	11.3
NO_X	Maximum	20.4	25.0	16.8
μg/M³	98%tile	20.4	25.0	16.8
	Average	17.8	22,2	14.4
	Minimum	0.01	0.01	0.01
NH_3	Maximum	0.02	0.03	0.012
mg/M^3	98%tile	0.02	0.03	0.012
	Average	0.015	0.017	0.011
O3	Minimum	8	8	8
$\mu g/M^3$	Maximum	14	18	14
	98%tile	14	18	14
	Average	11.2	13.5	11.2
CO	Minimum	0.1	0.1	0.1
mg/M ³	Maximum	0.1	0.2	0.2
	98%tile	0.1	0.2	0.2
	Average	0.1	0.14	0.13
Pb μg/M ³	< 0.05	< 0.05	< 0.05	< 0.05
C6H6 ng/M3	< 0.05	<0.05	< 0.05	<0.05
B(a)P ng/M ³	< 0.05	<0.05	<0.05	<0.05
As ng/M ³	< 0.05	< 0.05	<0.05	
Ni ng/M ³	<0.05	<0.05	<0.05	5 an 9.05

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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0423

dt.02.05.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 25.04.2023

NO	Location of well	рН	PO4	F-	Ammonica 1 Nitrogen
	-		mgpl	mgpl	mgpl
1	Kamaladevi colony- No.1	7.6	Nil	0.2	Nil
2	Kamaladevi colony- No.2	7.4	Nil	0.3	Nil
3	Yeduruvanipalem-1	7.3	Nil	0.3	Nil
4	Yeduruvanipalem-2	7.4	Nil	0.3	Nil
5	Mulagada No.1	7.3	Nil	0.3	Nil
6	Mulagada No.2	7.4	Nil	0.3	Nil
7	Mulagada No.3	7.5	Nil	0.3	Nil
8	Kodipandala dibba	7.4	Nil	0.2	Nil
	Proocol	IS:3025 Part 11-1983	APHA4500D	SM 4500 F- D	APHA4500C

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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0523

dt.01.06.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 20.05.2023

NO	Location of well	pН	PO4 mgpl	F- mgpl	Ammonica l Nitrogen mgpl
1	Kamaladevi colony- No.1	7.8	Nil	0.3	Nil
2	Kamaladevi colony- No.2	7.7	Nil	0.2	Nil
3	Yeduruvanipalem-1	7.5	Nil	0.3	Nil
4	Yeduruvanipalem-2	7.4	Nil	0.2	Nil
5	Mulagada No.1	7.5	Nil	0.3	Nil
6	Mulagada No.2	7.6	Nil	0.2	Nil
7	Mulagada No.3	7.7	Nil	0.3	Nil
8	Kodipandala dibba	7.4	Nil	0.2	Nil
	Proocol	IS:3025 Part 11-1983	APHA4500D	SM 4500 F- D	APHA4500C

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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0623

dt.01.07.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 22.06.2023

NO	Location of well	рН	PO4 mgpl	F- mgpl	Ammonica l Nitrogen mgpl
1	Kamaladevi colony- No.1	7.8	Nil	0.3	Nil
2	Kamaladevi colony- No.2	7.7	Nil	0.2	Nil
3	Yeduruvanipalem-1	7.5	Nil	0.3	Nil
4	Yeduruvanipalem-2	7.4	Nil	0.2	Nil_
5	Mulagada No.1	7.5	Nil	0.3	Nil
6.	Mulagada No.2	7.6	Nil	0.2	Nil
7	Mulagada No.3	7.7	Nil	0.3	Nil
8	Kodipandala dibba	7.4	Nil	0.2	Nil
δ	Proocol	IS:3025 Part 11-1983	APHA4500D	SM 4500 F- D	APHA4500C



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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0723

dt.01.08.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 17.07.2023

NO	Location of well	рН	PO4 mgpl	F- mgpl	Ammonica l Nitrogen mgpl
1	Kamaladevi colony- No.1	7.7	Nil	0.2	Nil
2	Kamaladevi colony- No.2	7.8	Nil	0.2	Nil
3	Yeduruvanipalem-1	7.7	Nil	0.2	Nil
4	Yeduruvanipalem-2	7.8	Nil	0.2	Nil
5	Mulagada No.1	7.5	Nil	0.3	Nil
6	Mulagada No.2	7.6	Nil	0.2	Nil
7	Mulagada No.3	7.7	Nil	0.2	Nil
8	Kodipandala dibba	7.6	Nil	0.2	Nil
	Proocol	1S:3025 Part 11-1983	APHA4500D	SM 4500 F- D	APHA4500C



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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0823

dt.01.09.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 19.08.2023

NO	Location of well	рН	PO4	F-	Ammonica Nitrogen
1	Kamaladevi colony- No.1	7.6	mgpl Nil	mgpl 0.2	mgpl Nil
2	Kamaladevi colony- No.2	7.7	Nil	0.2	Nil
3	Yeduruvanipalem-1	7.5	Nil	0.2	Nil
4	Yeduruvanipalem-2	7.7	Nil	0.2	Nil
5	Mulagada No.1	7.5	Nil	0.3	Nil
6	Mulagada No.2	7.5	Nil	0.2	Nil
7	Mulagada No.3	7.6	Nil	0.2	Nil
8	Kodipandala dibba	7.6	Nil	0.2	Nil
	Proocol	IS:3025 Part 11- 1983	APHA4500D	SM 4500 F- D	APHA4500C



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TEST REPORT

Test Report No.TLC/V/Env/CIL/15/0923

dt.03.10.2023

Description of Test:

Surrounding village wells-Ground water analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: 28.09.2023

NO	Location of well	TT	PO4	F-	Ammonica	
		pН	mgpl	mgpl	l Nitrogen mgpl	
1	Kamaladevi colony- No.1	7.7	Nil	0.2	Nil	
2	Kamaladevi colony- No.2	7.7	Nil	0.2	Nil	
3	Yeduruvanipalem-1	7.6	Nil	0.2	Nil	
4	Yeduruvanipalem-2	7.8	Nil	0.2	Nil	
5	Mulagada No.1	7.7	Nil	0.3	Nil	
6	Mulagada No.2	7.5	Nil	0.2	Nil	
7	Mulagada No.3	7.7	Nil	0.2	Nil	
8	Kodipandala dibba	7.8	Nil	0.2	Nil	
	Proocol	IS:3025 Part 11-1983	APHA4500D	SM 4500 F-	APHA4500C	



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0423

dt.02.05.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	25.04.2023	CFL - colony	0.4
2	66	Near4 OP Gate	0.5
3	46	Near 7 th gate	0.5
4	64	CRC	0.6
		IS10500 Permissible limit	1.5
	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0523

dt.01.06.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	20.05.2023	CFL - colony	0.5
2	"	Near4 OP Gate	0.6
3	,,	Near 7th gate	0.5
4	,,	CRC	0.7
	1 11	IS10500 Permissible limit	1.5
	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0623

dt.01.07.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	16.06.2023	CFL - colony	0.5
2	166	Near4 OP Gate	0.6
3	66	Near 7th gate	0.5
4	66	CRC	0.7
•		IS10500 Permissible limit	1.5
	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0723

dt.01.08.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	18.07.2023	CFL - colony	0.4
2	18.07.2023	Near4 OP Gate	0.5
3	18.07.2023	Near 7 th gate	0.6
4	18.07.2023	CRC	0.6
		IS10500 Permissible limit	1.5
•	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0823

dt.01.09.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	12.08.2023	CFL - colony	0.4
2	12.08.2023	Near4 OP Gate	0.5
3	12.08.2023	Near 7 th gate	0.6
4	12.08.2023	CRC	0.6
		IS10500 Permissible limit	1.5
	Protocol	,	SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0923

dt.03.10.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	26.09.2023	CFL - colony	0.5
2	26.09.2023	Near4 OP Gate	0.6
3	26.09.2023	Near 7 th gate	0.7
4	26.09.2023	CRC	0.6
		IS10500 Permissible limit	1.5
	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CIL/11/0423

dt.02.05.2023

Description of Test:

Source Emission Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: stacks attached to respective plants as per details given

SOURCE/ STACK EMISSION MONITORING FOR THE MONTH OFAPRIL-2023

S.No	Stack attached to	Flow rate	parameters	Conc.	APPCB Standard	
•		NM³/Hr		mg/NM³	Limit	
		194615	Particulate	22	45 (2)25	
1	Complex A		matter	1	45 mg/NM ³	
			Ammonia	95	165.0 mg/NM ³	
			Fluoride	0.6	4.0 mg/NM ³	
_		182573	Particulate	24		
2	Complex B		matter		45 mg/NM ³	
			Ammonia	105	165.0 mg/NM ³	
		0	Fluoride	1.4	4.0 mg/NM ³	
_		171260	Particulate	20		
3	Complex C		matter		45 mg/NM ³	
			Ammonia	90	165.0 mg/NM ³	
			Fluoride	1.2	4.0 mg/NM ³	
4		96029	Sulphur	0.081Kg/MT	1 Kg/MT	
	2			dioxide	(60mg/NM ³)	
	Sulphuric acid plant-1		Sulphur	Nil	0.35 Kg/MT	
			trioxide		'	
			Acid mist	Nil	20 mg/NM ³	
5		24581	Sulphur	0.029Kg/MT	0.65 Kg/MT	
	Sulphuric acid plant-II		dioxide	(20mg/NM ³⁾		
			Sulphur	Nil	0.35 Kg/MT	
			trioxide			
			Acid mist	Nil	20 mg/NM ³	
6	Phosphoric acid plant-1	158651	Particulate	20	50 mg/NM ³	
			matter	\$		
			Fluoride	6.8	20 mg/NM ³	
7	Rock grinding unit	8593	Particulate	27	50 mg/NM ³	
	(Old)		matter			
			Total Fluoride	2.1	20 mg/NM ³	
8	Wharf Boiler	7257	Particulate	40	115 mg/NM ³	
			matter			
9	Phosphoric acid plant-2	26241	Particulate	24	50 mg/NM ³	
			matter	×	-	
			Total Fluoride	2. 2	20 mg/NM ³	
10	Rock grinding unit	7623	Particulate	45	50 mg/NM ³	
	(New)		matter			
			Total Fluoride	3.8	20 mg/NM ³	





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TEST REPORT

Test Report No.TLC/V/Env/CIL/11/0523

dt.01.06.2023

Description of Test:

Source Emission Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: stacks attached to respective plants as per details given SOURCE/STACK EMISSION MONITORING FOR THE MONTH OFMAY-2023

S.No	Stack attached to	Flow rate	parameters	Conc.	APPCB Standard
		NM ³ /Hr		mg/NM ³	Limit
		204895	Particulate	20	
1	Complex A		matter		45 mg/NM ³
	-		Ammonia	66	165.0 mg/NM ³
			Fluoride	0.9	4.0 mg/NM ³
		196420	Particulate	22	
2	Complex B		matter		45 mg/NM ³
			Ammonia	85	165.0 mg/NM ³
			Fluoride	1.3	4.0 mg/NM ³
		196883	Particulate	18	
3	Complex C		matter	<u> </u>	45 mg/NM ³
	•		Ammonia	72	165.0 mg/NM ³
			Fluoride	1.4	4.0 mg/NM ³
4		92518	Sulphur	0.125Kg/MT	1 Kg/MT
			dioxide	(95mg/NM ³)	
	Sulphuric acid plant-1		Sulphur	Nil	0.35 Kg/MT
	_		trioxide		
			Acid mist	Nil	20 mg/NM ³
5		266931	Sulphur	0.048Kg/MT	0.65 Kg/MT
	Sulphuric acid plant-II	ļ	dioxide	(30mg/NM ³⁾	
			Sulphur	Nil	0.35 Kg/MT
			trioxide		
			Acid mist	Nii	20 mg/NM ³
6	Phosphoric acid plant-1	155293	Particulate	19	50 mg/NM ³
			matter		
		. ,	Fluoride	5.8	20 mg/NM ³
7	Rock grinding unit	9009	Particulate	25	50 mg/NM ³
	(Old)		matter		
			Total Fluoride	2.3	20 mg/NM ³
8	Wharf Boiler	8571	Particulate	35	115 mg/NM ³
•			matter		
9	Phosphoric acid plant-2	26867	Particulate	22	50 mg/NM ³
-			matter		
			Total Fluoride	2. 1	20 mg/NM ³
10	Rock grinding unit	8316	Particulate	39	50 mg/NM ³
	(New)		matter	2.8	THE STATE OF THE S
	1 11 10 17 /	The second secon		3/3/03	20 mg/NM ³



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TEST REPORT

SOURCE/ STACK EMISSION MONITORING FOR THE MONTH OF JUNE-2023

S.No	Stack attached to	Flow rate NM ³ /Hr	parameters	Conc. mg/NM ³	APPCB Standard Limit
•		201864	Particulate	22	
1		201804	matter		45 mg/NM ³
1	Complex A		Ammonia	65	165.0 mg/NM ³
			Fluoride	1.0	4.0 mg/NM ³
		192974	Particulate	20	
- 1		1929/4	matter		45 mg/NM ³
2	Complex B		Ammonia	90	165.0 mg/NM ³
1			Fluoride	1.8	4.0 mg/NM ³
		195186	Particulate	19	
		195,160	matter		45 mg/NM ³
3	Complex C		Ammonia	85	165.0 mg/NM ³
			Fluoride	1.6	4.0 mg/NM ³
		98724	Sulphur	0.299Kg/MT	1 Kg/MT
4	n	98724	dioxide	(215mg/NM ³)	
			Sulphur	Nil	0.35 Kg/MT
S	Sulphuric acid plant-1		trioxide	• • • •	
l			Acid mist	Nil	20 mg/NM ³
		30430	Sulphur	0.164Kg/MT	0.65 Kg/MT
5	Sulphuric acid plant-II	30430	dioxide	(90mg/NM ³⁾	
			Sulphur	Nil	0.35 Kg/MT
			trioxide		
			Acid mist	Nil	20 mg/NM ³
		159643	Particulate	30	50 mg/NM ³
6	Phosphoric acid plant-1	137043	matter		
			Fluoride	8.8	20 mg/NM ³
	m t the mile	8316	Particulate	30	50 mg/NM ³
7	Rock grinding unit	0,510	matter		
	(Old)		Total Fluoride	3.3	20 mg/NM ³
	2711 672 11-11	8292	Particulate	24	115 mg/NM ³
8	Wharf Boiler	0272	matter		
	mt the state of the state of 2	26506	Particulate	32	50 mg/NM ³
9	Phosphoric acid plant-2	20300	matter		
			Total Fluoride	4.8	20 mg/NM ³
L	T 1 .1	8177	Particulate	35	50 mg/NM ³
10	Rock grinding unit	01//	matter		
	(New)		Total Fluoride	3.8	20 mg/NM ³

For Team Labsand Consultants



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TEST REPORT

Test Report No.TLC/V/Env/CFL/16/0723

dt.01.08.2023

Description of Test:

Peizo wells analysis

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Stations as per details given

Date of Sample collection: As per details given

No	Date	Location of Peizo-well	F- mg/L
1	18.07.2023	CFL - colony	0.4
2	18.07.2023	Near4 OP Gate	0.5
3	18.07.2023	Near 7 th gate	0.6
4	18.07.2023	CRC	0.6
		IS10500 Permissible limit	1.5
•	Protocol		SM 4500 F- D



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TEST REPORT

Test Report No.TLC/V/Env/CIL/11/0823

dt.01.09.2023

Description of Test:

Source Emission Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: stacks attached to respective plants as per details given

SOURCE/ STACK EMISSION MONITORING FOR THE MONTH OFAUGUST-2023

S.No	Stack attached to	Flow rate NM³/Hr	parameters	Cone. mg/NM ³	APPCB Standard Limit
•		194605	Particulate	21	- QIIIII
1	Complex A	154005	matter		45 mg/NM ³
•	Compress 1		Ammonia	90	165.0 mg/NM ³
			Fluoride	1.4	4.0 mg/NM ³
		183191	Particulate	20	
2	Complex B		matter		45 mg/NM ³
	i i		Ammonia	80	165.0 mg/NM ³
			Fluoride	2.0	4.0 mg/NM ³
		187851	Particulate	24	
3	Complex C		matter		45 mg/NM ³
	·		Ammonia	65	165.0 mg/NM ³
			Fluoride	1.6	4.0 mg/NM ³
4		100877	Sulphur	0.170Kg/MT	1 Kg/MT
			dioxide	(120mg/NM ³)	
Sulphuric acid plan	Sulphuric acid plant-I	20	Sulphur	Nil	0.35 Kg/MT
			trioxide		
			Acid mist	Nil	20 mg/NM ³
5		32449	Sulphur	0.117Kg/MT	0.65 Kg/MT
	Sulphuric acid plant-II		dioxide	(60mg/NM ³⁾	
			Sulphur	Nil	0.35 Kg/MT
			trioxide		
		5=	Acid mist	Nil	20 mg/NM ³
6	Phosphoric acid plant-1	143374	Particulate	40	50 mg/NM ³
			matter		
			Fluoride	8.1	20 mg/NM ³
7	Rock grinding unit	8316	Particulate	48	50 mg/NM ³
	(Old)		matter		
			Total Fluoride	4.7	20 mg/NM ³
8	Wharf Boiler	8466	Particulate	31	115 mg/NM ³
-			matter		
9	Phosphoric acid plant-2	27662	Particulate	42	50 mg/NM ³
			matter		
			Total Fluoride	5.7	20 mg/NM ³
10	Rock grinding unit	8177	Particulate	49 / 3 3	50 mg/NM ³
	(New)		matter	100	20 mg/NM ³ 50 mg/NM ³ 20 mg/NM ³
			Total Fluoride	TEAM Labs	and Consultan



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TEST REPORT

Test Report No.TLC/V/Env/CIL/11/0923

dt.03.10.2023

Description of Test:

Source Emission Monitoring inside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling: stacks attached to respective plants as per details given

SOURCE/ STACK EMISSION MONITORING FOR THE MONTH OFSEPTEMBER-2023

S.No	Stack attached to	Flow rate	parameters	Conc.	APPCB Standard
		NM³/Hr		mg/NM ³	Limit
		196883	Particulate	18	
1	Complex A		matter	_	45 mg/NM ³
			Ammonia	95	165.0 mg/NM ³
			Fluoride	1.2	4.0 mg/NM ³
		188955	Particulate	22	
2	Complex B		matter		45 mg/NM ³
			Ammonia	75	165.0 mg/NM ³
	V=		Fluoride	1.9	4.0 mg/NM ³
		200182	Particulate	20	
3	Complex C		matter		45 mg/NM ³
			Ammonia	72	165.0 mg/NM ³
			Fluoride	1.5	4.0 mg/NM ³
4		99750	Sulphur	0.154Kg/MT	1 Kg/MT
			dioxide	(110mg/NM ³)	
	Sulphuric acid plant-1		Sulphur	Nil	0.35 Kg/MT
			trioxide		<u> </u>
			Acid mist	Nil	20 mg/NM ³
5		31884	Sulphur	0.126Kg/MT	0.65 Kg/MT
	Sulphuric acid plant-II		dioxide	(66mg/NM ³⁾	ļ
			Sulphur	Nil	0.35 Kg/MT
			trioxide		
			Acid mist	Nil	20 mg/NM ³
6	Phosphoric acid plant-1	143822	Particulate	36	50 mg/NM ³
			matter		3
			Fluoride	6.9	20 mg/NM ³
7	Rock grinding unit	8455	Particulate	45	50 mg/NM ³
	(Old)		matter		_
			Total Fluoride	3.9	20 mg/NM ³
8	Wharf Boiler	8728	Particulate	38	115 mg/NM ³
			matter		
9	Phosphoric acid plant-2	28097	Particulate	40	50 mg/NM ³
			matter		
			Total Fluoride	4.4	20 mg/NM ³
10	Rock grinding unit	7900	Particulate	42	50 mg/NM ³
	(New)		matter		and
	, ,		Total Fluoride	3.7	20 rig/NM ³



TEAM

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TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0423

dt.02.05.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of APRIL-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m³
03.04.2023	24	45	10.2	13.3
06.04.2023	26	50	11.3	14.7
10.04.2023	28	55	10.4	15.6
12.04.2023	30	60	9.7	14.4
17.04.2023	32	65	12.2	17.7
19.04.2023	28	59	10.8	15.3
24.04.2023	25	53	9.5	14.7
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004



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TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0423

dt.02.05.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of APRIL-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 µg/m³	SO ₂ Limit 80 μg/m ³	NO _X Limit 80 μg/m ³
03.04.2023	28	57	10.1	13.3
06.04.2023	27	56	9.8	14.3
10.04.2023	30	60	12.7	16.6
12.04.2023	32	65	13.0	16.6
17.04.2023	29	60	10.2	15.5
19.04.2023	30	64	11.2	17.2
24.04.2023	26	55	9.7	13.7
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004

All values are given in μg/m³



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TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0523

dt.01.06.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of MAY-2023

Date of monitoring	PM2.5 Limit 60	PM10 Limit 100	SO ₂ Limit 80	NOx Limit 80
	μg/m³	μg/m³	$\mu g/m^3$	$\mu g/m^3$
02.05.2023	30	58	11.5	15.5
04.05.2023	28	55	10.6	14.3
9.05.2023	31	62	12.5	16.6
11.05.2023	32	66	14.7	18.2
15.05.2023	28	58	10.5	15.5
19.05.2023	30	62	9.9	16.6
20.05.2023	27	56	9.2	14.7
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004

All values are given in $\mu g/m^3$



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TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0523

dt.01.06.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of MAY-2023

Date of	PM2.5	PM10	SO ₂	NOX
monitoring	Limit 60	Limit 100	Limit 80	Limit 80
J	μg/m³	μg/m³	$\mu g/m^3$	$\mu g/m^3$
02.05.2023	27	52	10.5	13.5
04.05.2023	29	54	12.0	15.8
9.05.2023	28	53	10.4	15.6
11.05.2023	31	62	12.7	19.5
15.05.2023	32	66	14.0	20.2
19.05.2023	28	58	1.2	16.9
20.05.2023	25	53	9.2	14.7
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004



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TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0523

dt.01.06.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of MAY-2023

Date of	PM2.5	PM10	SO ₂	NOX
monitoring	Limit 60	Limit 100	Limit 80	Limit 80
J	μg/m³	μg/m³	$\mu g/m^3$	$\mu g/m^3$
02.05.2023	27	52	10.5	13.5
04.05.2023	29	54	12.0	15.8
9.05.2023	28	53	10.4	15.6
11.05.2023	31	62	12.7	19.5
15.05.2023	32	66	14.0	20.2
19.05.2023	28	58	1.2	16.9
20.05.2023	25	53	9.2	14.7
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004



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TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0623

dt.01.07.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of JUNE-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 μg/m ³	SO ₂ Limit 80 µg/m ³	NOx Limit 80 μg/m ³
05.06.2023	31	60	11.5	13.8
07.06.2023	30	58	12.0	16.3
13.06.2023	32	62	12.5	16.6
15.06.2023	34	66	14.2	18.2
20.06.2023	25	55	10.2	15.5
23.06.2023	20	56	8.0	10.8
26.06.2023	29	60	9.7	14.3
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART 6 -2004

All values are given in µg/m³

ORIGINAL

TEAM

Labs and Consultants

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0723

dt.01.08.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of JULY-2023

Date of monitoring	PM2.5 Limit 60 μg/m³	PM10 Limit 100 µg/m³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m ³
05.07.2023	22	48	9.5	12.6
08.07.2023	24	50	10.2	13.3
10.07.2023	22	45	9.4	11.8
13.07.2023	19	40	8.6	10.5
18.07.2023	16	34	7.4	9.8
22.07.2023	14	30	7.0	9.5
24.07.2023	15	38	8.0	10.8
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART- 6 -2004 ng

and Consultants For TEAM Labs

ORIGINAL



Labs and Consultants

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi
NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0723

dt.01.08.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of JULY-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 µg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m ³
05.07.2023	28	54	11.0	13.8
08.07.2023	26	55	10.5	14.2
10.07.2023	30	60	11.8	15.2
13.07.2023	20	42	9.7	13.5
18.07.2023	18	40	8.0	10.6
22.07.2023	16	35	7.8	10.0
24.07.2023	20	40	8.0	10.8
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	1S5182 PART- 2 -2001	1S5182 PART- 6 -2004

All values are given in μg/m³

For TEAM Labs, and Consultants



Labs and Consultants

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com
Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi
NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0823

dt.01.09.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of AUGUST-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 μg/m ³	SO ₂ Limit 80 µg/m³	NOx Limit 80 μg/m³
02.08.2023	28	58	9.8	14.2
04.08.2023	26	55	10.0	13.5
09.08.2023	30	60	9.6	12.7
11.08.2023	32	57	11.2	15.0
16.08.2023	27	52	9.5	11.6
18.08.2023	15	38	8.0	10.2
21.08.2023	24	50	9.7	12.2
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART-2 - 2001	IS5182 PART-6 -2004

For TEAM Labs and Consultants



ORIGINAL

Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph. : (O) 040-23748555 / 23748616, Fax : 040-23748666, Email : teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi
NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0823

dt.01.09.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of AUGUST-2023

Date of monitoring	PM2.5 Limit 60 _Φ μg/m ³	PM10 Limit 100 µg/m³	SO ₂ Limit 80 µg/m ³	NO _X Limit 80 μg/m ³
02.08.2023	26	54	10.8	14.0
04.08.2023	27	55	9.9	13.2
09.08.2023	32	64	11.0	16.3
11.08.2023	25	50	10.2	13.5
16.08.2023	28	56	9.7	13.2
18.08.2023	12	38	8.1	11.3
21.08.2023	26	54	9.1	10.9
Protocol	Gravi metric, CPCB anual	IS5182 PART-23 - 2006	1S5182 PART-2 - 2001	IS5182 PART-6 - 2004

All values are given in μg/m³

For TEAM Labs and Consultants



Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph. : (O) 040-23748555 / 23748616, Fax : 040-23748666, Email : teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/13/0923

dt.03.10.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Mulagada

Date of Collection:

As per details given

Analysis Report for the Month of SEPTEMBER-2023

Date of	PM2.5	PM10	SO ₂	NOx
monitoring	Limit 60	Limit 100	Limit 80	Limit 80
	μg/m³	μg/m³	μg/m³	μg/m³
04.09.2023	24	52	9.8	11.6
06.09.2023	20	48	8.0	10.8
11.09.2023	22	50	8.3	11.2
13.09.2023	15	38	7.8	10.2
19.09.2023	20	44	8.6	12.2
21.09.2023	25	48	9.5	13.8
25.09.2023	26	54	9.7	14.2
Protocol	Gravi metric,	IS5182 PART-	IS5182 PART-	IS5182 PART-
	CPCB anual	23 -2006	2 -2001	6 -2004

All values are given in $\mu g/m^3$

For TEAM Land Consultants





Registered Office:

B-115, 116, 117 & 509, Annapoorna Block, Aditya Enclave, Ameerpet, Hyderabad - 530038. Ph.: (O) 040-23748555 / 23748616, Fax: 040-23748666, Email: teamlabs@gmail.com

Laboratory Recognised by Ministry of Environment, Forests and Climate Change, Gol, New Delhi NABL Accredited Laboratory

TEST REPORT

Test Report No.TLC/V/Env/CIL/14/0923

dt.03.10.2023

Description of Test:

Ambient Air Quality Monitoring outside the CFL

Name of the client:

Coromandel International Limited, Visakhapatnam

Location of sampling:

Gullalapalem

Date of Collection:

As per details given

Analysis Report for the Month of SEPTEMBER-2023

Date of monitoring	PM2.5 Limit 60 μg/m ³	PM10 Limit 100 μg/m ³	SO ₂ Limit 80 μg/m ³	NOx Limit 80 μg/m³
04.09.2023	25	52	9.5	13.3
06.09.2023	22	46	8.8	12.4
11.09.2023	20	42	7.8	10.6
13.09.2023	16	35	7.2	10.6
19.09.2023	21	45	9.7	12.8
21.09.2023	25	48	9.5	11.6
25.09.2023	27	50	10.1	13.8
Protocol	Gravi metric, CPCB anual	IS5182 PART- 23 -2006	IS5182 PART- 2 -2001	IS5182 PART-

For TEAM Cabs and Consultants



Coromandel International Limited

Post Box No. 1116, Srlharipuram, Malkapuram Post Visakhapatnam - 530 Oll. Andhra Pradesh, India

DID: 91-891-2578417/18/19 Fax: 91-891-2577665/2516164 Website: www.coromandel.biz CIN: L24120API96IPLC000892

Tel: 91-891-2578400 to 2578416

Date: 28.09.2023

EHS/APPCB/2023-78

To The Member Secretary, A.P. Pollution Control Board, D.No.33-26-14D/2, Near Sunrise Hospital, Pushpa Hotel Centre, Chalamalavari Street, Kasturibaipet, Vijayawada-520 010

RM951559924IN IVR:8278951559924414112 341 RL MALKAPURAM S.O (530011) Counter No:1.29/09/2023.11:29 TO: FORM V THE ME.AFFCB VIJAYAWAD PIN:520010. Venkateswarapuram S.O From: EHS HOD. COROMANDEL INTER Wt:246oms Ant:82.00(Cash) (Track on www.indiapost.gov.in)

Sub: Submission of Environmental Statement in Form-V for the financial year 2022-23 as per the Environmental Protection Act -1986 reg.

Ref: 1. Consent Order No: APPCB/VSP/65/CFO/HO/1967 - 30/09/2022

- 2. Consent Order No: 7055/APPCB/2O-VSP/CFO/VSP/2021 01/11/2021
- 3. Consent Order No: APPCB/VSP/VSP/65/CFO/HO/2020 23/12/2020

Dear Sir,

We are enclosing herewith the Environment Statement for the financial year 2022-23 ending with 31" March 2023 in prescribed Form-V with respect to Coromandel International Ltd. along with relevant annexures.

This is submitted as per the guidelines of Environment protection act -1986

Thanking you

Yours faithfully

For Coromandel International Limited

M. Gnanasundaram

VP & Head - Manufacturing

Cc: 1. The Joint Chief Environmental Engineer, Zonal Office, APPCB, Visakhapatnam-18

2. The Environmental Engineer, Regional Office, APPCB, Visakhapatnam-18

Registered Office: 'Coromandel House', 1-2-10 Sardar Patel Road, Secunderabad - 500 003

Telangana, India

Tel: 91-40-27842034 / 27847212

Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com



EHS2-Vizag-Coromandel

From: Nagarjuna-P-Mgr-EHS-Vizag-Coromandel

Sent: 29 September 2023 13:02

To: rovspappcb@gmail.com; rovsp-ee1@appcb.gov.in; zovspappcb

Cc: EHS2-Vizag-Coromandel; Subhradip Mondal-Mgr-Environment-Vizag-Coromandel;

Nagaraju D-AGM-EHS-Vizag-Coromandel; Vinod Kumar Mishra-Sr.GM-EHS-Vizag-

Coromandel

Subject: Submission of CIL-Form-V (Environmental Statement) for the period of 2022-2023

Attachments: CIL-Vizag-Form -V 2022-2023.pdf

Dear Sir,

Here we are **submitting the Environmental Statement**, **Form-V** as per Environmental Protection Act, 1986 by **Coromandel International Limited, Visakhapatnam for the period of 2022-2023**.

Same original copy of Form-V along with backup documents we have submitted to Head office, APPCB, Vijayawada through postal on **29.09.2023** and same copy submitted to your regional and zonal office today.

Again, we have submitted the same copy through mail as per your instruction.

Regards, Nagarjuna P Manager-Environment 9100443439

SAVE ENVIRONMENT SAVE LIFE



Coromandel International Limited Sriharipuram, Malkapuram PO Visakhapatnam-530 011 Andhrapradesh, India. F: +91 891-2578400

W: www.coromandel.biz





Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 011, Andhra Pradesh, India

Tel: 91-891-2578400 DID: 91-891-2893+Extn No. Website: www.coromandel.biz CIN: L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

Date:27.09.2024

RN541800070IN IVR: B27854180007 RL MALKAPURAN S.O <530011> Counter No:1.27/09/2024.14:16 TO: THE HEMBER SE.AFPCB VIJAYAWADA PIN:520010. Venkateswarapuram S.O From:EHS HOD COR.FORM 5 WHARF Nt:250cms.REG=17:0 Amt:96.76.Tax:14.76.Amt.Paid:97.00(Cash) (Track on www.indiapost.oov.in)

(Dial 18002666868) (Wear Masks. Stay Safe)

Sub: Submission of Environmental Statement in Form-V for the financial year 2023-24 as per the Environmental Protection Act -1986 reg.

Ref: 1. Consent Order No: APPCB/VSP/VSP/65/HO/CFO/2020 - 23/12/2020

Dear Sir,

Coromande

To

FUTURE POSITIVE

EHS/APPCB/2024-099

The Member Secretary,

Pushpa Hotel Centre,

Vijayawada-520 010

A.P. Pollution Control Board,

D.No.33-26-14D/2, Near Sunrise Hospital,

Chalamalavari Street, Kasturibaipet,

We are enclosing herewith the Environment Statement for the financial year 2023-24 ending with 31" March 2024 in prescribed Form-V with respect to Coromandel International Ltd. along with relevant annexures.

This is submitted as per the guidelines of Environment protection act -1986

Thanking you

Yours faithfully For Coromandel International Limited

M. Gnanasundaram VP & Head - Manufacturing

Cc: 1. The Joint Chief Environmental Engineer, Zonal Office, APPCB, Visakhapatnam-18

2. The Environmental Engineer, Regional Office, APPCB, Visakhapatnam-18

Registered Office: Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad - 500 003

Telangana, India

Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com

Tel: 91-40-27842034 / 27847212





Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 011, Andhra Pradesh, India

Tel: 91-891-2578400 DID: 91-891-2893+Extn No Website: www.coromandel.biz CIN: L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

Date:27.09.2024

EHS/APPCB/2024-099

To
The Member Secretary,
A.P. Pollution Control Board,
D.No.33-26-14D/2, Near Sunrise Hospital,
Pushpa Hotel Centre,
Chalamalavari Street, Kasturibaipet,
Vijayawada-520 010

Sub: Submission of Environmental Statement in Form-V for the financial year 2023-24 as per the Environmental Protection Act -1986 reg.

Ref: 1. Consent Order No: APPCB/VSP/VSP/65/HO/CFO/2020 - 23/12/2020

Dear Sir,

We are enclosing herewith the Environment Statement for the financial year 2023-24 ending with 31st March 2024 in prescribed Form-V with respect to Coromandel International Ltd. along with relevant annexures.

This is submitted as per the guidelines of Environment protection act -1986

Thanking you

Yours faithfully

For Coromandel International Limited

M. Gnanasundaram

VP & Head - Manufacturing

Encl: As above

Cc: 1. The Joint Chief Environmental Engineer, Zonal Office, APPCB, Visakhapatnam-18

2. The Environmental Engineer, Regional Office, APPCB, Visakhapatnam-18

Registered Office: Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad - 500 003 Telangana, India

Tel: 91-40-27842034 / 27847212 Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com



FORM – V (See rule 14)

Environmental Statement (Audit Report) for the financial year ending 31st March 2024

PART - A

-	Tai III III III	
1)	Name and address of the	Coromandel International Limited
	owner/occupier of the	(Sulphuric acid storage & handling facilities at Wharf
	industry, operation or process.	Area), Post Box No. 1116, Sriharipuram, Malkapuram
		Post, Visakhapatnam-530 011
		Occupier: Mr. Sankarasubramanian (Managing Director
IF	Production Capacity	1.Storage and handling of Sulphuric Acid - 02 X 12500
		MT – Total : 25000 MT
	1	2.Unloading facilities from ship at Wharf area
		3. Transfer pipelines from at Wharf area to the plant
Ш	Year of Establishment	1967
II)	Date of the last Environmental	28/09/2023
	Audit Report submitted.	

PART – B Water and Raw Material Consumption

I)	Water consu	Water consumption m³/d (average break-up) year 2023-24				
	WATER: 02	KLD		***		
			Water consumption pe	er unit of products M ³ /MT		
			During the previous	During the current financial		
	Name of products		financial year	year		
			NA	NA		
Н	Raw materia	l consumption				
	Name of	Name of	Consumption of raw mater	rial per unit of output (MT/MT)		
	raw	1	During the current	During the current financial		
	materials	products	financial year 2022-23	year 2023-24		
			Ref: Annexure – 1			

PART – C Pollution generated (Parameters as specified in the consent issued)

1)	Pollutants	Quantity of pollutants discharged (mass/day)	Concentrations of pollutants discharges (mass/Volume)	Percentages of variation from prescribed standards with reasons
	(a) Water (b) Air	Re	f: Annexure – 2	

PART – D Hazardous Wastes

(As specified under hazardous wastes Management and Handling Rules, 1989 and amendment 2016)

		Total Quantity		
Stream	Name of the Hazardous waste	During the previous financial year 2022-23	During the current financial year 2023-24	
Nil				

PART –E Solid Wastes

		Total Quantity (MT)		
		During the previous	During the current	
		financial year 2022-23	financial year 2023-24	
a)	From process			
b)	Process pollution control facilities	Not Applicable		
c)	Quantity recycled or re-utilized			
	i) sold			
	ii) Disposed			

PART - F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes

We are generating a very minimal quantity of used oil and tank bottom sludge. Whatever we do generate is sent to the main plant. The Hazardous Waste Annual Returns Form - IV has been submitted, including information from the main plant.

Ref: Annexure – 3

PART - G

Impact of the pollution control measures on conservation of natural resources and consequently on the cost of production.

This plant is used solely for raw material storage, there are no operations conducted here.

PART - H

Additional investment proposal for environmental protection including abatement of pollution:

Note: It is considered part of the main plant investments.

Environment Improvement Measures Refer Annexure – 04.

PART-I

Any other particulars in respect of environment protection and abatement of pollution:

A report covering various efforts made by Coromandel International Limited for control of environmental pollution along with details of processes adopted in various units is given in savings made by some other activities and savings through Energy Conservation.

Refer Annexure - 05 & 06

Your faithfully,

For Coromandel International Limited,

M. Gnanasundaram

VP & Head - Manufacturing



Annexure-1

	Raw materials Consumption 2023-2024				
Name	Name of the Raw material: Rock phosphate				
S. No	Details of Description Unit of measurement Qty.				
1	1 Opening Stock on 01 st April 2023 MT 0				
2	2 Received Qty. MT 262019				
3	3 Consumption Qty. MT 262019				
4	Closing stock on 31st March 2024	MT	0		

	Raw materials Consumption 2023-2024								
Name	Name of the Raw material: Sulphuric Acid								
S. No	Details of Description	Unit of measurement	Qty.						
1	Opening Stock on 01st April 2023	MT	21057.985						
2	Received Qty.	MT	433679.8						
3	Consumption Qty.	MT	431165.8						
4	Closing stock on 31st March 2024	MT	23571.971						

	Raw materials Consumption 2023-2024								
Name	Name of the Raw material: Molten sulphur								
S. No	Details of Description	Unit of measurement	Qty.						
1	Opening Stock on 01st April 2023	MT	13446.697						
2	Received Qty.	MT	83808						
3	Consumption Qty.	MT	94910.02						
4	Closing stock on 31st March 2024	MT	2344.677						

Raw materials Consumption 2023-2024								
Name of the Raw material: LSHS								
S. No	Details of Description	Unit of measurement	Qty.					
1	Opening Stock on 01st April 2023	MT	20.07					
2	Received Qty.	MT	576.718					
3	Consumption Qty.	MT	585.328					
4	Closing stock on 31st March 2024	MT	11.46					

Raw materials Consumption 2023-2024								
Name	Name of the Raw material: LDO							
S. No	Details of Description	Unit of measurement	Qty.					
1	Opening Stock on 01st April 2023	Litres	9268					
2	Received Qty.	Litres	0					
3	Consumption Qty.	Litres	6626					
4	Closing stock on 31st March 2024	Litres	2642					

Annexure - 2

		Environment Quality Report								
I)	Pollutants	Quantity of pollutants discharged (mass/day)	Concentrations of pollutants discharges (mass/Volume)	APPCB limit mg / lt.	Percentages of variation from prescribed standards with reasons					
	Air									
		Emissions,	Emissions,	APPCB limit						
		TPA	mg/Nm³	mg/Nm ³	No Variation					
1	Wharf Boiler		_		from Standards					
	SPM		33.25	115						

AAQMS Monitoring at Wharf

PCB Limit	AAQ-	AAQ-1 station at the Top of WHARF										
	Limi	Limit	Limit	Limit	Limit	Limit	Limit	Limit	Limit	Limit	Limit	Limit
	t 60	100	80	80	0.4							
	μg/	μg/	μg/	μg/	μg/	μg/	μg/	μg/	μg/	μg/	μg/	μg/
	m³	m³	m³	m³	m³	m³	m³	m³	m³	m³	m³	m³
Parameters	PM	PM	SO2	NOx	NH3	О3	СО	Pb	С6Н6	B(a)P	As	Ni
	2.5	10										
2023 – 24	31.3	70.0	14.95	14.67	0.03	21.33	0.28	<0.5	<0.5	<0.5	<0.5	<0.5
Average	3	4										



Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 011, Andhra Pradesh, India

Tel: 91-891-2578400 DID: 91-891-2893+Extn No Website: www.coromandel.biz CIN: L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

EHS/APPCB/2024-040 Date: 06.05.2024

To
The Environmental Engineer,
A.P. Pollution Control Board,
D.No. 33-26-14 D/2,
Near Sunrise Hospital,
Pushpa Hotel Centre,
Chalamalavari Street,
Kasturibaipet, Vijayawada – 520010

Dear Sir,

RH4611322351H 1VR:8278461132235
RL MALKAPURAM S.0 <530011>
Counter No:1.07/05/2024.10:33
To:THE ENVIRONME.APPCB KAŞTURIRAI
PIN:520010. Venkateswaraburam S.0
From:COROMANDEL .EHS HOD MALKAPUR
Nt:240ms.REG=17.0
Aat:31.86(Cash)Tax:4.86
(Track on www.indiabost.oov.in)
(Dial 1800266688) (Mear Masks. Stay Safe)

Sub: Coromandel International Limited- Visakhapatnam-Submission of Hazardous Waste Annual Returns in Form-4 - FY2023-2024 - Regarding.

Ref: Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

We are herewith furnishing annual returns (for the period April'23 to March'24) in Form-4 as per "Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016" and amendment thereof under E (P) Act, 1986.

Kindly acknowledge the receipt of same.

Thanking you,

Yours Truly,

For COROMANDEL INTERNATIONAL LIMITED

Gnanasundaram M

Vice President & Head Manufacturing.

Encl. As above

CC to: i) The Environmental Engineer, Regional Office, APPCB, Visakhapatnam.

Registered Office : Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad-500 003

Telangana, India

Tel: 91-40-27842034 / 27847212

Fax: 91-40-27844117

E-mail: mail@coromandel murugappa.com





Coromandel International Limited

Post Box No. 1116, Sriharipuram, Malkapuram Post Visakhapatnam - 530 011, Andhra Pradesh, India

Date: 06.05.2024

Tel: 91-891-2578400 DID: 91-891-2893+Extn No Website: www.coromandel.biz CIN: L24120AP1961PLC000892 GSTIN: 37AAACC7852K1ZC

EHS/APPCB/2024-040

To
The Environmental Engineer,
A.P. Pollution Control Board,
D.No. 33-26-14 D/2,
Near Sunrise Hospital,
Pushpa Hotel Centre,
Chalamalavari Street,
Kasturibaipet, Vijayawada = 520010

Dear Sir,

Sub: Coromandel International Limited- Visakhapatnam-Submission of Hazardous Waste Annual Returns in Form-4 – FY2023-2024 - Regarding.

Ref: Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

We are herewith furnishing annual returns (for the period April'23 to March'24) in Form-4 as per "Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016" and amendment thereof under E (P) Act, 1986.

Kindly acknowledge the receipt of same.

Thanking you,

Yours Truly,

For COROMANDEL INTERNATIONAL LIMITED

Gnanasundaram M

Vice President & Head Manufacturing.

Encl. As above

CC to: i) The Environmental Engineer, Regional Office, APPCB, Visakhapatnam.

Registered Office: Coromandel House, 1-2-10 Sardar Patel Road, Secunderabad-500 003

Telangana, India

Tel: 91-40-27842034 / 27847212

Fax: 91-40-27844117

E-mail: mail@coromandel.murugappa.com



FORM-4 [See rules 6(5), 13(8), 16(6) and 20(2)] FORM FOR FILING ANNUAL RETURNS [To be submitted to State Pollution Control Board by 30th day of June of every year for the preceding period April to March) Coromandel International Limited, Sriharipuram, Malkapuram (PO), Visakhapatnam-530011, Andhra Name and address of facility: 1 Pradesh, India. Phone: 0891-2578400 Authorization no. APPCB/VSP/65/CFO/HO/1967 Authorisation No. and Date of 2 Issued date: 30.09.2022 Valid Upto 31.08.2027 issue: M. Gnanasundaram Name of the authorised VP-Head Manufacturing person and full address with Sriharipuram, Malkapuram (PO), Visakhapatnam-530011, Andhra telephone, fax number and e-Pradesh, India. Phone: 0891-2578400 Complex plant 1165048 Production during the year MT/Annum (product wise), wherever 861859 Sulphuric acid applicable 370617 : Phosphoric acid Part A. To be filled by hazardous waste generators Name of the Hazardous waste Quantity generated 25.000 MT 1) Acid residues (Tank bottom sludge) 2) Sulphur muck (Sulphur sludge) 940.000 MT 48.820 MT 3) Spent Catalyst 4) Used lubricating oil/drained oil 13.620 KL Total quantity of waste 2438.000 No's 5) Detoxified Containers 1 generated category wise 6) LSHS Sludge 4.070 MT 395.000 MT 7) Scrubbing sludge 490.000 MT 8) ETP sludge 9) Off specified ,expired chemicals & lab 0.000 MT chemicals etc. 0.000 MT 10) Glass wool 0.000 MT 11) Insulation Puf Quantity dispatched Name of the Hazardous waste 1) Spent Catalyst 33.820 MT (i) to disposal 2) LSHS Sludge 6.770 MT facility 3) Off specified ,expired chemicals & lab омт (Ramky) chemicals etc. Quantity 0 MT 4) Glass wool 2 dispatched 0 MT 5) Insulation Puf 14.020 KL 1) Used lubricating oil/drained oil (ii) to recycler or 2) Detoxified Containers and container co-processors or 2348 No's pre-processor liners

(iii) Others

FORM-4

[See rules 6(5), 13(8), 16(6) and 20(2)]

			FOR FILING ANNUAL RETURNS		
[To be	submitted to State Pollution Co	ont	rol Board by 30th day of June of every year	r for the pred	eding perio
		_	April to March]		
			Name of the Hazardous waste		y utilised
	Quantity utilised in-house, if		1) Acid residues (Tank bottom sludge)		MT
3	any -	:	2) Sulphur muck (Sulphur sludge)	995	MT
	any -		3) Scrubbing sludge		MT
			3) ETP sludge	560	MT
		Г	Name of the Hazardous waste	Quantit	y Storage
			1) Acid residues (Tank bottom sludge)	0	MT
			2) Sulphur muck (Sulphur sludge)	0	MT
		ı	3) Spent Catalyst	15	мт
		ı	4) Used lubricating oil/drained oil	0	Kł.
	M	ļ	5) Detoxified Containers and container		11-1-
4	Quantity in storage at the end	۱:	liners	90	No's
·	of the year –	1	6) LSHS Sludge	0	MT
		ı	7) Scrubbing sludge	25	MT
			8) ETP sludge		MT
			9) Off specified ,expired chemicals & lab		MT
			10) Glass wool		MT
		l	11) Insulation Puf		MT
		_			
		Tr	eatment, storage and disposal facili	ty operato	<u> </u>
1	Total quantity received -	<u>:</u>			
2	Quantity in stock at the	:			
3	Quantity treated -	:	Not applicabl	e _	
	Quantity disposed in landfills	Г	::cab		
4	, , ,	l: I	Ollo		
	as such and after treatment –				
-	Quantity incinerated (if	Ī.	105		
5	applicable) -	ľ			
	Quantity processed other than	Ι.			
6	specified above -	Ŀ			
7	Quantity in storage at the end				
	of the year -	<u>l.</u>			
	Part C. To be fille	d	by recyclers or co-processors or other	er users	
	Quantity of waste received	Τ			
1	during the year -	:			
	(i) domestic sources				
	Quantity in stock at the	Г			
2	beginning of the year -	-		_	
	Quantity recycled or co-	Г		- s	
3	processed or used –	:	301	_	
	Quantity of products	t	Mica.		
4	dispatched (wherever	ļ.	~0b.		
4	applicable) –	ľ	1 ctor		
	аррисавіе) —	+	Not applicable		
5	Quantity of waste generated -	:	Ţ		
6	Quantity of waste disposed -	:			
	Quantity re-exported	Γ			
7	(wherever applicable)-	:	,		
	Quantity in storage at the end	$^{+}$			
8	of the year -	:	11		
	Or tile Year -	_	· / //	0	_iii
	,		\ \ \ \	drawer_	W
	00 00 2024		W	v = Alaa /\text{Armore}	ar 0"
Jate :	06.05.2024		Signature of	the Occupi	er or

Place: Visakhapatnam.

Operator of the disposal facility

Sustainability Measures

SUB: Environmental – Energy Conservation

Name of the Project: 1650 MTPD Sulphuric Acid plant III

Problems faced before implementation of initiative:

• Higher energy consumption for 45 MT/Hr. steam Generation from Steaming coal

Brief Description: 1650 MTPD Sulphuric Acid Plant III installed, generating 87 MT / Hr., high pressure waste steam at 69kgf/cm²g 485 °C. High pressure & temperature steam turbine results in lower Specific Steam Consumption of 4.0 MT / MWH. Old Condensing turbine was medium pressure 31kgf/cm²g 315°C with 5.8 MT/MW Specific Steam Consumption. Innovation enabled higher power generation

Technology: Monsanto Enviro Chem Systems USA, Engineering – Thyssenkrupp Industrial Solutions, India.

Cost – Rs 4300 million Annual Savings 72765000 kWh Annual Savings Rs 466 million Payback 111 month Completed Date Aug 2023

Challenges faced during the project:

- 1. Technical Know How for modern Energy Efficient Sulphuric Acid Plant
- 2. Availability of expertise for taking up modern technologies

Prevailing practice in the industry: Maximise deployment of Carbon free Energy.



Sustainability Measures

SUB: Environmental – Energy Conservation

Name of the Project: Installation of 11KV Automatic Power Factor controlling system

Problems faced before implementation of initiative:

- Grid power factor is at 0.970 lag and power factor to be maintained at unity for ideal conditions.
- Existing installed HT capacitor bank are not sufficient to meet the required capacitive load of the plant which is required to maintain unity power factor. This is due to the increase in plant loads subsequently.

Brief Description: Installation of Automatic Power Factor controlling panels comprising

- 1. 11 KV Limiting Reactors 2.12 MVAR 3 no's
- 2. 100 Kvar,440V,3Ph,50Hz, CLMD 83 Capacitor 30 no's
- 3. 11kV, 2500kVAr APFC with 6% inrush current 1 no.
- 4. 11kV, 2000kVAr APFC with 6% inrush current 1 no.

New generation technology considered as an alternative to conventional technology / method to limit the short circuit levels at existing substations

Cost – Rs 29.5 million Annual Savings 1703451 kWh Annual Savings Rs 11 million Payback 32 month Completed Date Jan 2024

Benefits: 1) After installing additional capacitor bank panels, power factor of around 0.995 lag at grid side is being achieved from Feb-24 which will reduce the losses and improve the power factor which will in turn give us power saving.

Challenges faced during the project:

1) Subsequent increase in Power capacity addition continuously.

Prevailing practice in the industry: Install capacitor banks whenever power load increases





Sustainability Measures

SUB: Environmental – Energy Conservation

Name of the Project: Replacement of age-old Air conditioner units with modern 3 Star Units

Problems faced before implementation of initiative:

• Higher Energy Consumption

Brief Description: 41 no's age-old Air conditioner units replaced by modern 3 Star Units.

Cost – Rs 2.384 million Annual Savings 48441 kWh Annual Savings Rs 0.1 million Payback 92 month Completed Date Jan 2024

Benefits:

- 1) Improved Air Conditioning
- 2) Lower Energy Consumption

Challenges faced during the project: None.

Prevailing practice in the industry: Maximise deployment of modern 3 Star AC Units.







Sustainability Measures – Kaizens – Zero cost Measures

SUB: Environmental – Energy Conservation

Name of the Project: Installation of AC controls, closure to respective AC Units

Problems faced before implementation of initiative:

- Higher Energy Consumption
- II AC unit running even when not required, as its temperature control is not close by



Brief Description: Installed AC temperature control sensors closure to respective AC Units,

Cost – Rs NIL million Annual Savings 21406 kWh Annual Savings Rs 0.14 million Payback 0 month Completed Date Nov 2023

Benefits:

- 1) Improved Air Conditioning
- 2) Lower Energy Consumption

Challenges faced during the project: None.

Prevailing practice in the industry: Installation of AC controls closure to place of use is a best practice.

SUB: Environmental – Sea Water Solution to Raw Water needs.

Name of the Project: 6000 M³/Day Sea Water Reverse Osmosis Desalination Plant

Problems faced before implementation of initiative:

- 1. Limited availability of Raw water for plant expansion
- 2. Regular Line leaks along 10 Kilometer long TSR Water Pipeline.

Brief Description: Sea Water undergoes rapid floatation pretreatment, in Direct Air Floatation system for removal of Algae. Filtration of sea water is carried out by reverse osmosis, which involves forcing water at high pressure through a membrane that retains up to 99% of impurities. Desalinated Water is utilised in process plants as raw water, part of the desalinated water also undergoes post-treatment in mixed bed Ion Exchanger where it is demineralized.

Cost of Project: Coromandel: INR 30 Cr, INR Veolia - 40 Cr, Total INR 70 Cr

Benefits:

- 1. Support Plant expansion.
- 2. High purity demineralised water

Challenges faced during the project:

Higher energy consumption for desalination by Reverse Osmosis 4.8 kWh/M3 Water

Prevailing practice in the industry:

Enabling and securing access to water resources at a permeate salinity / Total dissolved solids level of 200 ppm, by exploiting an inexhaustible natural resource with high salinity of 37000 ppm.



SUB: Environmental – Nature Conservation - Greening within Fence

Name of the Project: **Greening within Fence** - Miyawaki Plantation

Problems faced before implementation of initiative:

1. Degraded land that has been used for construction and nonagricultural purposes.

Brief Description: Miyawaki Plantation involves plantation of trees, native to the area, with species that complement each other. As saplings receive sunlight from the top and grow upward, rather than sideways. It helps prevent growth of weeds, by avoiding sunlight reaching the soil.

S.no.	Area Of plantation	No. of plants	Year	Cost
1	Phase - 1	3000	2021-22	INR 7,61,607
2	Phase - II	10000	2021-22	INR 47,57,706
3	Phase - III	10000	2022-23	INR 50,00,000
4	Phase - IV	25000	2023-24	INR 1,24,00,000
5	Phase - V	3500	2023-24	INR 12,26,592

Greenery in more than 120 acres out of 320 acres industrial site (37.5%), adherence to better than regulatory norm.

Cost of the project: Rs. 136 Lakh Year 2023-24, No of Plants – 28500 no's

Benefits:

- 1. Creating Carbon sink in the area.
- 2. Control of fugitive emissions due to road traffic

Challenges faced during the project:

• Challenging sediment conditions, acidic soils necessitating laying of proper soil.













MANA VANAM GARDEN COMPETITION							
47 DAYS	5TH AUG -20TH SEP		TEAMS (MS+NMS+OFFROLE)				
04	STAGES OF ASSESSMENT	418	MEMBERS (204+160+54)				
02	EXTERNAL PROFFESSIONALS As assessors	3993	SQ.MTS GARDEN DEVELOPED				
100 PORTS	15 + 20 + 30 + 35	6425	ORNAMENTAL PLANTS				
05	CLUSTERS (A,B,C,D,E)	885	TREES				

Prevailing practice in the industry:

Driving Compliance to APPCB order that 33% of industrial site around a factory is to be green.

SUB: Environmental – Abating Noise

Name of the Project: Modern Steam Vent Silencers

Problems faced before implementation of initiative:

1. High noise during venting of high-pressure steam.

Brief Description: Performance of Vent Silencers is achieved by a 2-stage noise reduction approach.

Stage 1 –The inlet diffuser is effective in attenuating frequencies of sound and distributing the flow evenly to the 2nd stage.

Stage 2 – Sound reduction comprises of absorptive elements positioned within the silencer case thus absorbing acoustic energy out of the steam prior to exiting the atmosphere.

Benefits:

1. Noise-less steam venting.

Challenges faced during the project:

• Design Known how of modern steam vent silencers.

Prevailing practice in the industry:

Enabling Compliance to APPCB order that noise levels in the industry should be within 75 db during daytime and 70 db. during nighttime.



SUB: Environmental – Dust Control during Solids Material Handling

Name of the Project: Steam, Air & Water Curtain for Dust Control during Solid Sulphur Handling

Problems faced before implementation of initiative:

- 1. Higher dust emissions during Solid Sulphur handling as the following existing measures have limited control of dust emissions.
 - a. Rubber & Canvas apron serves to contain dust, however, is limited due to access through several openings in the apron.
 - b. Bag filter creates a negative atmosphere and removes airborne dust, is limited due to dilution air entry through several openings and huge power consumption.

Brief Description: Low pressure smothering steam, Fine mist of Water and Air are released to create positive pressure around the emission points and act as a curtain, at various dust emission points during Solids Sulphur handling in Sulphuric Acid Plant – III.

Benefits:

- 1. Environment Compliance Control of dust under positive pressure.
- 2. Better work place ambience

Challenges faced during the project:

- Fine mist of water and steam smothering increases acidity in solid sulphur
- Excessive load on Bag filters.

Prevailing practice in the industry:

Ensuring Compliance to APPCB order on fugitive Dust emissions < 50 mg/NM3



SUB: Environmental – Effluent Control Better than regulatory norms

Name of the Project: Fresh Water Surface Condenser for Turbo Generator III

Problems faced before implementation of initiative:

- 1. Sea Water has worst Corrosion characteristics, hence special Cu: Ni 70:30 tubes used
- 2. Higher tube side Scaling due to sea water contaminants, requiring automatic cleaning using circulating rubber sponge balls.
- 3. Use of sodium hypochlorite, or chlorine, to ensure there is no marine growth on the pipes or the tubes. However, circulating water returning to the sea is affected.

Brief Description: Fresh Water Surface Condenser for Turbo Generator III, which rejects the heat from condensing steam in surface condenser to air in a cooling tower using fresh water as circulating heat transfer medium.

Benefits:

- Better Environment
 - a. Capacity of air environment to absorb heat is higher than heat rejection to water.
 - b. Heat of water needs to be released to air through water evaporation, hence direct discharge of heat to air is better option.
 - c. Marine environment is least effected.

Challenges faced during the project:

- Higher liberation of heat in factory premises
- Large quantity of fresh water consumed.

Prevailing practice in the industry:

Fresh Water Surface Condenser is a better option for condensing type-high pressure steam turbine.



SUB: Environmental – Effluent Control Better than regulatory norms

Name of the Project: Zero Liquid Discharge Facility

Problems faced before implementation of initiative:

1. Loss of containment

2. Poor Control of final effluent quality

Brief Description: Installation of Zero Liquid Discharge Systems

Technology used: The major sources of effluent are overflows and spillage of process drains of Sulphuric acid plant, cooling tower blow down and leachate water from Gypsum Pond. Installed water recovery pits along with agitators for water conservation by recovery and reuse.

Benefits:

- 1. Compliance to APPCB order.
- 2. Control on liquid effluents.

Challenges faced during the project:

Design and Installation of Gradient Floor for recovery, separate process and storm water drains and recovery pits.

Prevailing practice in the industry: Zero liquid discharge by installing process and storm water drains and recovery pits is well established. All new plants to be designed for ZLD





SUB: Environmental – Effluent Control Better than regulatory norms

Name of the Project: Cooling Tower Water Conductivity meter for blowdown control

Problems faced before implementation of initiative:

- 1. Lack of online control for blowdown
- 2. Excessive Water consumption

Brief Description: Installation of Conductivity meter on cooling tower water system, for controlling Blowdown

Benefits:

1. Control on liquid effluents.

Challenges faced during the project:

Letting management realize on the need to have online Conductivity meter for cooling tower blowdown control

Prevailing practice in the industry: Boiler Blowdown control by installing conductivity meter is good water conservation practice.



SUB: Environmental – Dust Control Better than regulatory norms

Name of the Project: Dust control while preparing lime solution

Problems faced before implementation of initiative:

1. Dust generation during mixing of lime in Lime Slurry Preparation Tank

Brief Description: Installation of Air Operated Diaphragm Pump

Benefits:

1. Control on Dust generation.

Challenges faced during the project:

Know how on operation of Air Operated Diaphragm Pump and its applications.

Prevailing practice in the industry: Installation of Air Operated Diaphragm Pump is a best practice in Lime Addition to Lime Slurry Preparation Tank/







Lime Dust generation while dumping into Lime slurry Preparation Tank

Air Operated Diaphragm Pump

Lime Power flow through hose without dust generation

SUB: Environmental – Emission & Effluent Control measures

Name of the Project: Installation of Continuous Emission Monitoring system

Compliance to CPCB Guidelines: Use of CEMS to continuously collect, record & report emission data of SO2 for monitoring compliance to Sulphuric Acid Plant emission standards.

Problems faced before implementation of initiative:

1. Heights of stacks, Corrosive environment & Stack structure conditions restrict regular maintenance work at height.

Brief Description: Installed Online stack emissions monitoring system The standard CEM system consists of a sample probe, filter, sample line (umbilical), gas conditioning system, calibration gas system, and a series of gas analyzers which reflect the parameters being monitored. A Data Acquisition and Handling System (DAHS) receives the signal output from each analyzer, which is then simultaneously transmitted live to CPCB / APPCB Servers in order to collect and record emissions data

Technology used:

• SO2 measurement – Non-Dispersive Ultraviolet Absorption spectroscopy

Benefits: **Self-regulation of Industry** Challenges faced during the project:

 Moisture in stack – availability of suitable material of construction

Prevailing practice in the industry: Compliance to APPCB order



SUB: Environmental – Emission & Effluent Control measures

Name of the Project: Quality Assurance Laboratory Fumes Scrubber

Problems faced before implementation of initiative:

• Quality Assurance Laboratory Fumes let to atmosphere.

Brief Description: Fumes Scrubber

Technology used: The scrubber system consists of a void tower crossflow Gas Scrubber with a Gas Scrubber Fan drawing gases from the various emission points of the Quality Assurance Laboratory and discharging them to the Stack.

The gases enter the gas scrubber through the bottom. They are washed with an aqueous solution. This solution circulates through the pumps. The make-up is done by process water. The bleed of the scrubber is pumped to ETP for treatment & reuse.

Benefits: Scrubbing of Gases for Fumes control

Challenges faced during the project:

• Water balance & effluent control of scrub liquor

Prevailing practice in the industry: Gas scrubbing ensures sustainable emission control.





SUB: Environmental – Soil Rejuvenation

Name of the Project: Garden Compost

Problems faced before implementation of initiative:

· Lower Soil Nutrients in around Housing Colony.

Brief Description: Garden Compost

Technology used: Small Pits were dug in around each house in housing colony. is as simple as collecting yard waste or the organic materials in your trash (such as fruit and vegetable peels) to fill a pit. Over the course of a year or so, the material will decompose.

Benefits: The decomposed organic material is then added to soil to provide nutrients to sustain plant growth. Compost also helps to improve soil structure and supports soil microbes that are integral to plant health.

Challenges faced during the project: Some people believe learning how to compost is too complicated, it smells bad, and it's messy. This may be true if you compost the wrong way,

Prevailing practice in the industry: Compost is a natural alternative for Garden rejuvenation.



COROMANDEL VIZAG

SUB: Environmental – Monitoring

Name of the Project: Ammonia Leak Detectors & Siren

Problems faced before implementation of initiative:

• Non availability of information on Gas leak emissions to employees & Public

Brief Description: Siren and Ammonia Leak detectors installed at Mulagada village and at crossroad at Gate No 9, to alert Public on Ammonia Leak

Benefits: On Site Emergency Control.

Challenges faced during the project: Public unrest on Gas leaks in neighborhood villages.

Prevailing practice in the industry: Installation of leak detectors & Siren is a best practice.





COROMANDEL VIZAG

SUB: Environmental – Water Conservation

Name of the Project: Sewage Treated Water for Gardening

Problems faced before implementation of initiative:

- Fresh Water availability limited for Gardening.
- Utilisation of Sewage Treated Water in production process limited.

Brief Description: Installed Sewage Treated Water storage Tank, irrigation water lines for plantation at Harita Vanam

Benefits:

- 1. Water Conservation by avoiding freshwater use.
- 2. Ecological conservation by enabling zero effluent discharge.
- 3. Proper operation of Sewage Treatment Plant is ensured, else presence of pathogenic bacteria will harm Green plantation as well as contaminate groundwater.

Challenges faced during the project: A large percentage of domestic & industrial water users are afraid to use this technology to supply water (direct reuse) because of the potential presence of pathogenic organisms. However, most people are willing to accept reused wastewater for lawn irrigation and for cooling purposes in industrial processes.

Prevailing practice in the industry: Suitability of this technology, especially where there is a water deficit for several months of the year, implementation of wastewater recycling or reuse by industries can reduce demands for water of potable quality, and also reduce impacts on the environment.



COROMANDEL VIZAG

SUB: Environmental – Water Conservation

Name of the Project: Rainwater Harvesting

Problems faced before implementation of initiative:

• Fresh Water availability limited.

Brief Description: Installed Rainwater Harvesting System for Control Rooms

Benefits:

1. Water Conservation by avoiding freshwater use.

Challenges faced during the project:

- 1. Limited storage of rainwater.
- Lot of dust accumulated in collection area, is washed away into rainwater collection system during rain, clogging drains as well as acidic & huge sediment water to plantation can harm plantation.

Prevailing practice in the industry: Rainwater harvesting is the viable technology used to conserve rainwater by collecting, storing, conveying, and purifying of rainwater that runs off from rooftops, parks, roads, open grounds, etc. for later use.



SUB: Environmental – Water Conservation

Name of the Project: **Startup Tail Gas Scrubber**

Problems faced before implementation of initiative:

• High SO2 emissions through stack during cold startup and process upsets.

Brief Description: Installed Start -up
Tail Gas Scrubber where upward process
gas flows is scrubbed by countercurrent
Sodium Hydroxide solution in a packed
Absorber, where SO2 reacts with NaOH
to form sulphite and sulphate salts
(Na2SO3, NaHSO3, Na2SO4).

Scrubber operates with close pH control on absorbing solution.

Benefits:

1. SO2 emission control.

Challenges faced during the project:

- 1. Density control Higher density of absorbing solution causes clogging of absorber and leads to SPM carryover.
- 2. Low pH of Absorbing solution causes loss of Absorption.
- 3. Requires automatic process control.

Prevailing practice in the industry: Startup Tail Gas Scrubber for Sulphuric Acid Plant is as part of compliance to APPCB / CPCB guidelines.



Annexure-5

Environmental Control Measures Coromandel International Limited Visakhapatnam

s.no	EHS (2023-24)	Rs. Lakhs	
1	Super heater replacement along with inlet & 650		
	outlet ducts		
2	Procurement of Heat Exchanger for	150	
	evaporators with Carbon fiber reinforced		
	graphite tubes - 1 No		
3	Dilution cooler - replacement	150	
4	Road Sweeping Machine	110	
5	Sulphuric acid piping in Complex-ABC Train	80	
	replacement with Alloy 20		
6	Lightening protection phase - 3	80	
7	B-Tr Dryer separator vessel & 70		
	C-Tr Pre-scrubber vessel renewal		
8	Critical flow meters	60	
9	LECO sulphur analyzer	55	
10	Miyawaki plantation Phase - V	11	
11	SAP 1&2 cooling tower blowdown water	25	
	recovery pumping system		
12	Desalination plant of 6 MLD Capacity	3000	
	Total	4441	

s.no	EHS (2022-23)	Rs. Lakhs
1	Green Building	20
2	Solar Street lighting	7.1
3	LED lighting	5
4	Replacement of age-old Air conditioner	15
5	Battery Operated Electric Automotive	10
6	Haritha Vanam Red soil	16
7	Miyawaki Phase-III & IV	174
8	Evaporator - II Steam Condensate recovery	33
9	2 km plant bypass road	1370
10	Anion Rinse Water Recovery system	61
11	CAAQMS & OCEMS (New & O&M)	100
12	STP Capacity Enhancement	50
13	ETP sludge storage shed	150
14	Digital Display Board	3.0
15	NOx Analyzer	14

Total	2028.1

s.no	EHS (2021-22)	Rs. Lakhs	
1	Water recovery by rainwater harvesting	100	
2	Gypsum Pond Leachate Recovery System	670	
3	Installation of impervious HDPE Geo permeable		
	membrane liner	650	
4	Renovation of Online Continuous Emission		
	Monitoring system	180	
5	Renovation of Continuous Ambient Air Quality		
	Monitoring system	70	
6	Harithavanam Grass Cover	24	
7	Miyawaki PH-II	45.6	
8	Prill Tower area Grass	12	
9	Colony Plantation	2	
10	Green Visakha	271	
11	Wharf plantation	2	
	Total	2026.6	

s.no	EHS (2020-21)	Rs. Lakhs
1	Green Visakha Plantation	266
2	CAAQMS at Garage location	49
3	EPR Charges for Plastic Waste Management	80
	Total	395

s.no	EHS (2019-20)	Rs. Lakhs
1	Green Visakha Plantation	140
2	HDPE liner for Gypsum Pond	1300
	Total	1440

s.no	EHS (2018-19)	Rs. Lakhs
1	Green Visakha Plantation	100.0
2	Gypsum Neutralization Unit	70.0
3	Drains Improvement (PA Plant)	25.0
4	Energy Efficient lighting at plants	20.0
5	Grass plantation at gypsum Pond on trials	5.0
	Total	220.0

s.no	EHS (2017-18)	Rs. Lakhs
1	Oil Skimmer	25.0
2	Green Visakha Plantation	50.0
3	PAP & remining stacks analysers	43.0
4	Gypsum Neutralization Unit	1000.0
	Process Drains Improvement (PA Plant)	130.0
	Total	1248.0

s.no	EHS (2016-17)	Rs. Lakhs
1	Oil spill recovery equipment	46.0
2	Sewage Treatment Plant	51.0
3	A , B Train – Online monitoring & Closed Circuit Camera	63 .0
	Total	160.0

s.no	EHS (2015-16)	Rs.Lakhs
1	Ambient Air Quality – 3 rd stations (replacement to Cyclone damaged)	50.0
2	Online Monitoring equipment (Complex plant C train)	18.0
3	Plantation (inside + outside)	54.0
4	Improvements in Effluent Handling	55.0
	Total	177.0

s.no	EHS (2014-15)	Status	Rs.Lakhs
1	Replacement of damaged insulation due to HUd-Hud Cyclone	2014-15	230
2	Mechanical Plate exchanger replacement at SAP-I	2014-15	80
3	Pre-scrubber tank replacement	2014-15	18
4	REPL. OF BME CANDLES FOR SAP-1 AND SAP-2	2014-15	40
5	Replacement of Dedusting system ay Ctrain Cyclone ducts	2014-15	32
	Total,Rs/-		400

s.no	EHS (2013-14)	Status	Rs.Lakhs
1	Green Belt Development by TERI on Gypsum pond	2013-14	250

2	REPL. OF BME CANDLES FOR SAP-1 AND SAP-2	April'13	62
	Total,Rs/-		312

s.no	EHS (2012-13)	Status	Rs.Lakhs
1	3 rd online AAQM station	March'13	60
2	Green Visakha -15000 saplings	March'13	58
3	A,B TRAIN COOLER CYCLONE DUCTING,RENEWAL	Nov'12	22
	Total,Rs/-	1	140

s.no	EHS (2011-12)	Status	Rs.Lakhs
1	Portable workplace monitoring system	May'12	10
2.	Green Visakha at Air port	March'13	50
	Total,Rs/-		60

	Capex -EHS(2010-11)	Status	Rs. Lacs
1	Effluent / Storm Water drains		30.00
1	management	Feb'2011	
2	Ambient Air Quality monitoring Station	March'2011	60.00
3	Effluent Treatment Plant(ETP)	August'2011	1600.00
4	HDPE lining -Gypsum siding area (About 5 acres)	July'2010	150.00
5	Telescopic chutes for Rock Go down	Feb'2011	45.00
6	Structural Stability	2010-11	120.00
7	Replacement of BME candles for FAT & DT	March'2011	40.00
8	AAQM Station at Mulagada village	Nov'2010	22.00
	Total(Lacs)		2067.00

2009	9-10	(Rupees lakhs)		
SI. no.	Measure	Year installed	Cost Rs. Lakhs	
1.	HDPE lining Gypsum area – 5 acres	2009	100.00	
2.	Water Conservation	2009	50.00	
3.	Improvement to storm water drain system	2009	30.00	
4.	Greenbelt Development	2009	17.00	
5.	Start up Alkali Scrubber at 1400 MTPD sulfuric acid plant to reduce SO2 emissions	2009	135.00	
6.	Fire water system for AAST	2009	30.00	
7.	Ambient air monitoring station(AAQM)	2010	75.0	
8.	Study of scrubbing system at complex plant	2009	10.00	
9.	Filling of Black cotton soil at 7 th gate	2010	15.00	
		TOTAL(Lacs)	462.00	

SI. no.	Measure	Year installed	Cost Rs. Lakhs
10.	Installed Dry gypsum Disposal system at Phosphoric acid plant	April'2009	2900
11.	BME candles for Final absorption tower of SAP-II	2008	10
12.	Procured road sweeping machine to reduce dust emission during movement of vehicles inside the plant roads	2008	17
13.	Installation of Alkali start-up scrubber for 300 MTPD sulfuric acid plant to reduce SO ₂ emission during start-up	2008	99
14.	Installation of new bag-filter in place of existing bag-filter at wharf new silo for reduction of fugitive dust emissions	2008	14
15.	Replacement of bag-filter at old ball mill of rock-grinding unit	2007	18
16.	Installation of Air Pre-heater in Trains 'B' & 'C' of complex plant	2006	320
17.	Installation of Air Pre-heater in Train-A of complex plant	2006	165
18.	Installation of Telescopic chute (2 Nos.) at Wharf New Silo	2006	13
19.	Installation of pipe conveyor at wharf in place of cross conveyor.	2005	175
20.	Hazardous waste handling and disposal system	2004	5
21.	Installation of telescopic chute at rock phosphate storage godown.	2004	30
22.	Replacement of fume gas scrubber at phosphoric acid plant.	2004	150
23.	Installation of de-dusting system at rock phosphate unloading area.	2004	10
24.	Installation of new Screw Unloader System in place of gantry grab bucket system and construction of silo and overhead pipe conveyor at wharf	2003	2000
25.	Installation of new bag filter for storage silo at wharf area in place of existing one.	2003	20
26.	New SO ₂ on-line analyser was installed at sulphuric acid plant.	2002	8

SI. no.	Measure	Year installed	Cost Rs. Lakhs
27.	Ground rock transfer system from rock grinding station to phosphoric acid plant modified from pneumatic system to pipe conveying system.	2002	200
28.	Bag-filter was installed on inclined conveyor at wharf area.	2002	2
29.	Additional bag-filter at rock grinding unit	2001	5
30.	New scrubbing system for train 'B'	2001	550
31.	New scrubbing system for train 'A'	2000	550
32.	Telescopic chutes (2 nos.)	2000	12
33.	Pollution control equipment for new complex Train 'C'	2000	833
	TOTAL Rs./ lakhs		8106

BEFORE	THE YEAR 2000		
34.	Telescopic chute, emulsifier nozzles & bag filter at wharf area	1999	10
35.	Renewal of bag filter at rock grinding	1998	15
36.	Molten sulfur handling facility	1997	1050
37.	Reinstallation of high capacity effluent pumps	1996	50
38.	Renewal of bag filter at phosphoric acid	1995	5
39.	Green-belt development	-	20
40.	Revamping of sulfuric acid plant converter & use of high active ring shaped catalyst.	1994	450
41.	Modification of recirculation pumps in effluent treatment plant	1994	35
42.	Fluorine recovery unit	1994	320
43.	LPG/Naphtha fumes monitor for leak detection	1993	4
44.	Installation of continuous pH meter for DT acid cooler exit water	1993	2
45.	Replacement of cold heat exchanger	1992	80
46.	Fluoride analyser for effluent analysis	1992	4
47.	Installation of continuous SO ₂ , analyser for stack in sulfuric acid plant	1992	15
48.	Installation of dust control system in bagging plant	1992	12
49.	Installation dust control system at wharf silo	1992	13
50.	Monitoring equipment viz. High volume samplers, ammonia sensors.	1990 & 91	5
51.	Effluent recycle scheme in complex plant	1989	12
52.	Construction of effluent treatment plant	1989	250
53.	Installation of bag filters in rock grinding plant	1989	12
54.	Construction of new F.A.T. in sulfuric acid plant	1989	20
55.	Extension of fume scrubber stack in phosphoric acid plant	1988	6
56.	Installation of fumes scrubber in phosphoric acid plant	1987	30
57.	Installation of mist eliminator candles in sulfuric acid plant	1987	10
58.	Rinse water recovery scheme in utilities plant	1984	3

BEFORE	BEFORE THE YEAR 2000				
59.	Replacement of conventional catalyst to more active type (Ring)	1980	60		
60.	Conversion of sulfuric acid process to DCDA technology	1975	250		
61.	High efficiency Venturi scrubbers in complex plant	1967	27		
62.	Dust cyclones in complex plant	1967	6		
63.	Installation of dust cyclones in phosphoric acid plant	1967	4		
	TOTAL	Rs/ lakhs	2796		

Note:	Total investment from 1967 to 2012-13	= :	13631 lakhs
	Capital investment for 2013-14	=	312 lakhs
	Investments in 2014-15	=	400 lakhs
	In 2015-16	=	177 lakhs
	In 2016-17	=	160 lakhs
	In 2017-18	=	1248 lakhs
	In 2018-19	=	220 lakhs
	In 2019-20	=	1440 lakhs
	In 2020-21	=	395 lakhs
	In 2021-22	=	2026 lakhs





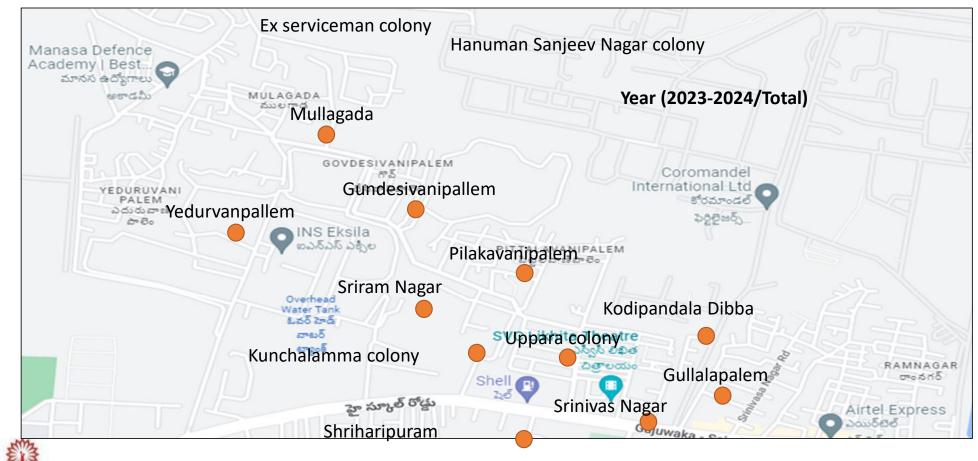
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Mapping villages-Total bEN -217134





Total number of villages benefitted - 14

Total number of Schools benefitted - 9

Approved Vs Spent- 23-24



Spent Matrix

S.No	Domain	Spent (Lacs)
1	Community Development	133.00
2	Health	73.79
3	Education	85.67
	Total	292.46

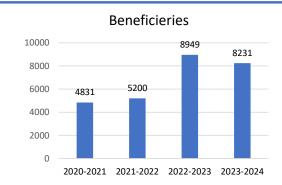


CSR Initiative-Education

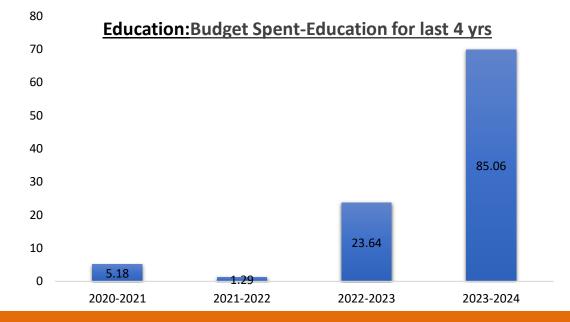


Key Highlights of the Last 4 Year

- > Chemistry its FUNdametals
- > Renovated Social welfare Girls hostels
- Coromandel Girlchild scholarship
- ➤ Champs Life skill development to children
- Karadi path Magic English
- > School infra









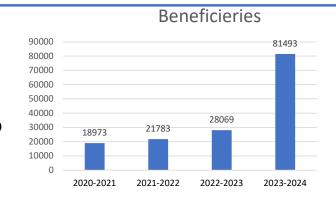


CSR Initiative-Health

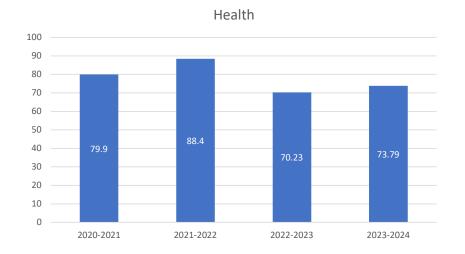


Key Highlights of the last 4Years

- > New Coromandel Medical centre
- > IBCC
- > Eye screening camp
- ➤ Women & Children Medical camp
- ➤ Anti-Larval & Fogging
- ➤ Health & Nutrition program









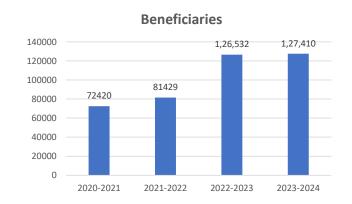


CSR Initiative-Community development

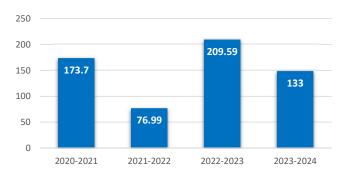


Key Highlights of the Year

- Community infra
- Women livelihood –Ekka
- Community Bore Motor wells
- > Community Open Gyms-
- Inter village sports for youth
- Women sports
- RO water plant
- World environment day
- Govt ITI Computer Lab
- Renovated Fire station















Coromandel Prayog Utsav

- Coromandel Proyog Utsav (Mega Science Fair)
 on 29th Feb 2024.
- Mr. Husaian, Revenue Divisional Officer, Prof.
 Murthy garu, HoD of Journalism & Mass
 Communication & Dean Examinations of Andhra
 University, Mr. Rama Rao, Dy. Director of Social
 Welfare were the Chief Guests of the program.
- Total No of schools attended :29
- No of projects :150
- Total children attended :450



Inauguration of Coromandel Science Laboratory @ Mindi High School

- Coromandel Science Laboratory was Inaugurated by Mr.
 Gudivada Amaranth, IT & Industrial Minister, Mr. Tippala
 Nagireddy, MLA of Gajuwaka at Govt High school Mindi on
 26th June-2023.
- No. of Beneficiaries 740











Coromandel Science Laboratory @ Malkapuram GVMC High School inaugurated by Mr. Arun Leslee George, President & CHRO of Coromandel International Limited

30th Aug'23

No. of Beneficiaries - 1190









Coromandel Girl Child Scholarship Program

- Organized Coromandel Girl child Students success meet-2023.
- Coromandel Ladies Association recognized and encouraged 23 children who secured 510 marks and also state level rankers from Malkapuram GVMC High school
- Beneficiaries 70 scholarship children
- Our scholarship- SSC children attended the examination out of 23 no's got 500 above marks

Teacher training workshop

- Organized 2 days Teachers training workshop on 12th & 13th
 Oct 2023 at Our CRC
- To ensure teachers in these schools have access to tested teaching learning materials in both print and multimedia formats to empower the students improve their English Language proficiency
- To empower the Teachers, use audio and video tools in govt schools through the implementation of the Karadi path Program.
- Participated Mandel educational officer, cluster recourse person ,Govt school teachers and our HR dept

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New Coromandel Medical Centre Inauguration

 New Coromandel Medical Centre Inaugurated by Shri Nageswarao garu, DMHO along with 58th ward Corporator, Mr.Gnanasundaram-VP & Unit Head, Mr.Jayagopal- CSR Head, Mr.Srinivasrao, DGM-HR

 DMHO appreciated coromandel management for their support towards health care services to the community.

Initiated on 15th Nov 2023













Women & children Medical camp

- We Organized a dedicated Medical camp for Community
 Women & children (Up to 13years of age) at Gullalapalem &
 Mulagada villages and offered various services like
 ECG,RBS,LFT,HBSAg,CBC,ESR,THYROIS PROFILE,BLOOD
 GROUP,URIC ACID,CERVICAL CANCER SCREENING etc.
- Provided Six services
 Gynaecology/Paediatric/Orthopaedic/Nutrition
 /Dentist/General physician.
- Total conducted 2 villages on 3rd & 10th Dec 2023 total 541
 beneficiaries benefitted they're of the programme and
 expressed their gratitude to the coromandel management for
 Organized this camp at their villages. Peoples participated from
 Gullalapalem & Mulagada.

World breast feeding week celebrations

- Coromandel International limited, is closely working around 5 Anghanwades
 (Mulagada/Pilakavanipalem/Gullalapalem/Sriharipura m/Yeduruvanipalem) nearby plant surrounding areas.
 We have conducted World Breastfeeding Week celebrations supported with Integrated Child
 Development Services (ICDS)
- Total pregnant & Lactation women covered 180 Nos and we provided Nutrition kits and participated Local corporator/ICDS Project director/Anganwadi teachers





Integrated Behavior Change Communication (IBCC)

- We have organised IBCC Project-Integrated Behavior Change communication to community.
- Health awareness/Hypertension/hand wash/Adolescent/Nutrition to community members.















School Medical Camps

- Dental screening, Eye screening and Anemic screening camp 4
 Govt primary and 4 High schools and total covered 9 Govt.
 Schools.
- As per requirement provided Dental kits & Anemic kits to school children.
- 3370 children in 8 Govt. Schools.









Eye screening camp @ Community





We organized Eye screening camp Yeduruvanipalem and Pilakavanipalem villages and no of Benefitted 490



Anti Larval & Fogging

• Anti-Larval & Fogging Sprayed to Project villages.

 To avoid & control the seasonal diseases like Dengue, Malaria- Anti-Larval & Fogging Spray to 11 major community villages.





Diabetic awareness Run

- Every year Coromandel Employe We Organized Diabetic Awareness Programme.
- Participated 98 employees provided participate certificates













Community Hall Inauguration-Gondesivanipalem (58th ward)

- 58th ward Community hall Inaugurated by Anand Kumar YSRCP in charge and MSME Chairman and 58th ward Corporator Mrs.Lavanya and community leaders on 14th Aug 2023
- 110 families benefitted & 600 peoples covered.







Community Hall Inauguration-Hanuman Sanjivani colony (60th ward)

- Community hall Inaugurated by Mr. A
 Anandkumar MSME Chairman and west
 zone YSRCP in charge,60th ward
 corporator Mr.Suresh and community
 leaders on 14th Aug 2023
- 320 families benefitted 1600 peoples covered.
- 2 community halls works under process







- Established 10 community bore wells in 10 locations
- Borewells inaugurated by Mr.Adari Anand kumar YSRCP In charge west zone & MSME Chairperson and 58th ward Corporator.
- 2023-2024 we initiated 4 Motor bore wells four villages



4 Community Open Gyms Established

- Established 4 Community Open Gyms
- Yeduruvanipalem



COMMUNITY OPEN GYM
A CSR Initiative of
ROMANDEL INTERNATIONAL LIMITED



Coromandel Inter-village Cricket Tournament 2023-24

- Coromandel encouraged youth and conducted Sports and games every year to create a healthy atmosphere among the community
- Organized Inter-village cricket tournament at Coromandel Cricket Ground
- 18 Teams participated in this event.
- Winners Yeduruvanipalem and Runners
 Pilakavanipalem



World Environment day

- World Environment day celebrated and distributed the cloth bags to the Public and 30 Tree plantation at social welfare Girls hostels.
- Local Corporator, Police dept and local community members participated.







Coromandel Ladies Association Initiatives

- World food day
- National Cancer day
- Printer, game kits, stationary support to Social welfare Girl hostel children
- Wheelchairs support
- Blanket supported to poor people
- Women's day celebration







Skill Development for women

- We established 4 Skill development program.
 Each program batch consists of 30 women
- Budget Rs. 5Lakhs x 4 = Rs.20.0 Lakhs
- 1.Maggam work
- 2.Jute bag
- 3. Handmade jewellery
- 4.Beautician

















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Women's day celebrations

 2023- Women's day celebrations, involving Community women members.

• 273 community women participated





Beat Plastic Pollution











Distribution of cloth bags in presence of District Collector (Dr. A.MALLIKHARJUNA) and Mr. Y.V. Subba Reddy (Chairman – TTD)

Mega Beach cleaning

- Every year Coromandel Employee
 volunteers participated in Mega beach
 cleaning event as a part of Social cause.
- Total 40 Employee voluntarily engaged in the event.
- District Collector, GVMC Commissioner and IT Minister Mr. Amaranath







Road Safety awareness to Govt schools

- Every year we ensure Road safety awareness to 8 Govt schools. Conducted the quiz competition provided Prizes
- Risk and property Reduced our surround plant area Govt schools





Renovation of Social welfare Girls Hostels





Dayal Nagar Girls Hostel

Nadupuru Girls Hostel



Social welfare Girls Hostels Inaugurated by District Collector





Social welfare Girl's hostel report Hand overed to District collector



Appreciation letter From District Collector





Coromandel ladies Association

- Coromandel Ladies Association visited and interacted with Social welfare Girl Children at Nadupuru.
- Ladies Association Provided Stationery and Games kits to school children.
- Ladies Association conducted Health Hygiene awareness session to children.
- 30 tree Plantation carried out by the team.





Coromandel Ladies
Association visited to Social
welfare Girls PG hostel
Dayal Nagar

 Coromandel Ladies Association visited and interacted with Social welfare Girl PG students at Nadupuru.

 Ladies Association supported scanning printer to Hostel students.

Awareness created on Personal Hygiene by Dr.Madhulatha.

 30 tree Plantation carried out by the team.



PRSI National CSR Award

- Received First Prize in best CSR
 Programme for promoting Science
 & Technology.
- Award presented by Mr. Rajiv Ranjan Misra, Dhruba Jyoti Patil.





Malkapuram Police station Renovation

Renovated Malkapuram Police station and it was inaugurated by Mr.Anand Reddy, DCP Zone 2, Mr. Gnanasundaram-Vice President & Mr. GSV Raja, AVP HR of Coromandel along with Mr. Demudu Babu garu, Station Officer of Malkapuram Police Station









150 Safety Barricades to Police & surrounding communities

Fire Station Renovation jobs @ Pedagantyada

Inaugurated by Mr.Niranjanreddy,
 Regional Fire officer, Mr. M.
 Gnanasundaram, Vice President of
 Coromandel along with Mr. Renukaiah,
 District Fire officer







