

Category of the Industry :

RED



CONSENT ORDER NO. 2307254214043      DATED: 20/10/2023.

PROCEEDINGS NO.T1/TNPCB/F.0101AMB/RL//AMB/A/2023    DATED: 20/10/2023

**SUB:** Tamil Nadu Pollution Control Board –CONSENT TO OPERATE FOR EXPANSION-I -M/s. M/S COROMANDEL INTERNATIONAL LIMITED , S.F.No . 37/B2,38/5A,39/B1,39/6A,246/2,3,4,5,6,7,247/(part)1A,2A,3C,3A, ERNAVOOR village Thiruvottiyur Taluk and Chennai District - Consent for operation of the plant and discharge of emissions under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) –Issued- Reg.

**REF:** 1. CTO Bd. Proc.No..T1/TNPCB/F.0101AMB/RL/AMB/W&A/2021 DATED: 23/11/2021.  
2. RCO Bd.Proc. No. T1/TNPCB/F.0101AMB/RL/AMB/W&A/2022 DATED: 21/11/2022  
3. Unit's application for CTO Expansion dated: 26.07.2023  
4. IR.No : F.0101AMB/RL/JCEE-M/AMB/2023 dated 06/10/2023  
5. Minutes of 219th TSC meeting held on 18.10.2023 vide agenda item.No. 219-04

CONSENT TO OPERATE FOR EXPANSION is hereby granted under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) (hereinafter referred to as “The Act”) and the rules and orders made there under to

The Executive Director  
M/s . M/S COROMANDEL INTERNATIONAL LIMITED  
S.F No. 37/B2,38/5A,39/B1,39/6A,246/2,3,4,5,6,7,247/(part)1A,2A,3C,3A  
ERNAVOOR Village  
Thiruvottiyur Taluk  
Chennai District.

Authorizing the occupier to operate the industrial plant in the Air Pollution Control Area as notified by the Government and to make discharge of emission from the stacks/chimneys.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This CONSENT is valid for the period ending March 31, 2028

R

SARASAVANI

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R SARASAVANI  
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For Member Secretary,  
Tamil Nadu Pollution Control Board,  
Chennai

To  
The Executive Director,  
M/s.M/S COROMANDEL INTERNATIONAL LIMITED,  
M/S COROMANDEL INTERNATIONAL LIMITED, COROMANDEL HOUSE', 1-2-10, SARDAR PATEL ROAD,  
SECUNDERABAD -TELANGANA, INDIA  
Pin: 500003

**Copy to:**

- 1.The Commissioner, CHENNAI CORPORATION-Corporation, Thiruvottiyur Taluk, Chennai District .
- 2. The District Environmental Engineer, Tamil Nadu Pollution Control Board, AMBATTUR.
- 3. The JCEE-Monitoring, Tamil Nadu Pollution Control Board, Chennai.
- 4. File

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SPECIAL CONDITIONS

1. This consent to operate for Expansion is valid for operating the facility for the manufacture of products (Col. 2) at the rate (Col. 3) mentioned below. Any change in the products and its quantity has to be brought to the notice of the Board and fresh consent has to be obtained.

Sl. No.	Description	Quantity	Unit
Product Details			
1.	Ammonium Phosphate Potash Sulphate (APPS)	400000	TPA
By-Product Details			
1.	Gypsum	492000	TPA
Intermediate Product Details			
1.	Sulphuric Acid	258000	TPA
2.	Phosphoric Acid	66000	TPA
3.	Captive Power	4	MW

2. This consent to operate for Expansion is valid for operating the facility with the below mentioned emission/noise sources along with the control measures and/or stack. Any change in the emission source/control measures/change in stack height has to be brought to the notice of the Board and fresh consent/Amendment has to be obtained.

<b>I</b>	<b>Point source emission with stack :</b>			
<b>Stack No.</b>	<b>Point Emission Source</b>	<b>Air pollution Control measures</b>	<b>Stack height from Ground Level in m</b>	<b>Gaseous Discharge in Nm3/hr</b>
1	Sulfuric Acid Plant -1	Alkali scrubber with stack	38.2	27000
2	Sulfuric Acid Plant -2	Alkali scrubber with stack	50	33220
3	Phosphoric Acid Plant	Wet scrubber with stack	36	16100
4	Ball mill in Phosphoric Plant	Bag Filters with stack	24	22500
5	Ammonium Phosphate Potash Sulphate Plant	Wet scrubber with stack	49	163500
6	Bagging Plant	Dust collectors with stack	35	29999
7	Sulfuric Acid Plant- Steam Header	Steam Vent	10	
8	CPP Steam Header	Steam Vent	15	
9	MED Steam Header	Steam Vent	8	
10	DG Set – 1000KVA	Stack	10.4	2823
<b>II</b>	<b>Fugitive/Noise emission :</b>			
<b>Sl. No.</b>	<b>Fugitive or Noise Emission sources</b>	<b>Type of emission</b>	<b>Control measures</b>	
1.	CYCLONE SCRUBBER PUMP in FERTILIZER PLANT	Fugitive	Multi Cyclone separator	
2.	BALL MILL	Fugitive	Bag Filter	
3.	PHOSPHORIC ACID REACTOR	Fugitive	Water scrubber	
4.	VENTURI SCRUBBER in FERTILIZER PLANT	Fugitive	Venturi Scrubber	
5.	DUST FAN in FERTILIZER PLANT	Fugitive	Dust suppression system/Fogging system	
6.	AIR COMPRESSOR	Noise	CLOSED ROOM	
7.	Granulator	Noise	CLOSED ROOM	
8.	AIR BLOWER in SULPHURIC ACID PLANT-I	Noise	CLOSED ROOM	
9.	AIR BLOWER in SULPHURIC ACID PLANT-II	Noise	CLOSED ROOM	
10.	DG Set	Noise	Acoustic Enclosure	

3(a). The emission shall not contain constituents in excess of the tolerance limits as laid down hereunder :

Sl. No.	Parameter	Unit	Tolerance limits	(1) (2) (3) (4) (5) (6)
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3.(b) The Ambient Air in the industrial plant area shall not contain constituents in excess of the tolerance limits prescribed below.

Sl. No.	Pollutant	Time Weighted Average	Unit	Tolerance Limits	
				Industrial, Residential, Rural and other area	Ecologically Sensitive Area (notified by Central Govt.)
1.	Sulphur Dioxide (SO2)	Annual 24 hours	microgram/m3 microgram/m3	50 80	20 80
2.	Nitrogen Dioxide (NO2)	Annual 24 hours	microgram/m3 microgram/m3	40 80	30 80
3.	Particulate Matter (Size Less than 10 micro M) or PM10	Annual 24 hours	microgram/m3 microgram/m3	60 100	60 100
4.	Particulate Matter (Size Less than 2.5 micro M ) or PM2.5	Annual 24 hours	microgram/m3 microgram/m3	40 60	40 60
5.	Ozone (O3)	Annual 24 hours	8 Hours 1 Hour	100 180	100 180
Sl. No.	Pollutant	Time Weighted Average	Unit	Tolerance Limits	Industrial, Residential, Rural and other area
					Ecologically Sensitive Area (notified by Central Govt.)
6.	Lead (Pb)	Annual 24 hours	microgram/m3 microgram/m3	0.5 1.0	0.5 1.0
7.	Carbon Monoxide (CO)	8 Hours 1 Hour	miligram/m3 miligram/m3	02 04	02 04
8.	Ammonia (NH3)	Annual 24 hours	microgram/m3 microgram/m3	100 400	100 400
9.	Benzene (C6H6)	Annual	microgram/m3	5	5
10.	Benzo(O) Pyrene (BaP) –particulate phase only	Annual	nanogram/m3	01	01
11.	Arsenic (As)	Annual	nanogram/m3	06	06
12.	Nickel (Ni)	Annual	nanogram/m3	20	20

3(c) The Ambient Noise Level in the industrial plant area shall not exceed the limits prescribed below:

Limits in L.eq.-dB(A)	Day Time	Night Time
IndustrialArea	75	70

4. All units of the Air pollution control measures shall be operated efficiently and continuously so as to achieve the standards prescribed in Sl. No.3 above.
5. The occupier shall not change or alter quality or quantity or the rate of emission or replace or alter the air pollution control equipment or change the raw material or manufacturing process resulting in change in quality and/or quantity of emissions without the previous written permission of the Board.

6. The occupier shall maintain log book regarding the stack monitoring system or operation of the plant or any other particulars for each of the unit operations of air pollution control systems to reflect the working condition which shall be furnished for verification of the Board officials during inspection.
7. The occupier shall at his own cost get the samples of emission/air/noise levels collected and analyzed by the TNPC Board Laboratory once in every 6 months/once in a year/periodically for the parameters as prescribed.
8. Any upset condition in any of the plants of the factory which is likely to result in increased emissions and result in violation of the standards mentioned in Sl.No.3 shall be reported to the Member Secretary / Joint Chief Environmental Engineer-Monitoring and the concerned District/Assistant Environmental Engineer of the Board by e-mail immediately and subsequently by Post with full details of such upset condition.
9. The occupier shall always comply and carryout the order/directions issued by the Board in this Consent Order and from time to time without any negligence. The occupier shall be liable for action as per provisions of the Act in case of non compliance of any order/directions issued.

**Special Additional Conditions:**

The unit shall obtain No Objection Certificate (NOC) from the Tamil Nadu Bio Diversity Board /National Bio Diversity Authority if the unit is using any Biological resources or knowledge associated thereto as per the provisions of Biological Diversity Act 2002.

The industries shall take all efforts to use and popularize “Mission LiFE” logo and mascot which is available in TNPCB & MoEFCC website. They shall also request their employees to adopt “Mission LiFE” action points and document the same and furnish half yearly report to Board.

**Additional Conditions:**

1. The unit shall comply with all the conditions stipulated in the environmental clearance issued by the MoEF vide letter dated 03.09.2007.
2. The unit shall comply with all the conditions imposed in the no increase in pollution load certificate issued by the Board vide letter dated 12.03.2021& 21.07.2023.
3. The unit shall connect the parameter of exit velocity from the emission stack with the O2 correction factor with Care Air Centre of TNPCB
4. The unit shall carry out analysis to determine U-238 and Ra-226 content in each imported consignment of rock phosphate as well as in phosphor gypsum produced from its processing and shall be examined by the AERB.
5. The unit shall operate and maintain the Air Pollution Control measures continuously and efficiently to satisfy the Ambient Air Quality / Emission standards prescribed by the Board at all times.
6. The unit shall adhere to the Ambient Noise Level Standards prescribed by the Board at all times.
7. The unit shall ensure that the CEMS for the emission parameters SO2 at the stacks attached with Sulphuric acid plant-I & II, HF at the stack attached to Phosphoric acid plant, PM & NH3 at the stack attached to Ammonium Phosphate Sulphate Plant & PM at the stack attached to Ball Mill are connected to CAC, TNPCB, Chennai & CPCB server at all times for continuous monitoring.
8. The unit shall ensure that the CEMS parameters such as SO2 and NH3 provided at two CAAQMS within the unit premises are connected to CAC, TNPCB, Chennai & CPCB server at all times for continuous monitoring.
9. The unit shall continue to develop green belt to maintain an area of 33% of the total area with indigenous native tree species either within the unit premises or outside the premises in consultation with the Zonal Officer, GCC.
10. The unit shall maintain stack monitoring facility as per Emission Regulation Part-3 (ERP-3) norms for all the stacks attached with emissions sources.

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**SARASAVANI**

For Member Secretary,  
Tamil Nadu Pollution Control Board,  
Chennai

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## **GENERAL CONDITIONS**

1. The occupier shall make an application along with the prescribed consent fee for grant of renewal of consent at least 60 days before the date of expiry of this Consent Order along with all the required particulars ensuring that there is no change in production quantity and emission.
2. This Consent is given by the Board in consideration of the particulars given in the application. Any change or alteration or deviation made in actual practice from the particulars furnished, in the application will also be ground for review/variation/revocation of the Consent Order under Section 21 of the Act.
3. The conditions imposed shall continue in force until revoked under Section 21 of the Act.
4. After the issue of this order, all the 'Consent to Operate' orders issued previously under Air (Prevention and Control of Pollution) Act, 1981 as amended stands defunct.
5. The occupier shall maintain an Inspection Register in the factory so that the inspecting officer shall record the details of the observations and instructions issued to the unit at the time of inspection for adherence.
6. The occupier shall provide and maintain an alternate power supply along with separate energy meter for the Air Pollution Control measures sufficient to ensure continuous operation of all pollution control equipments to ensure compliance.
7. The occupier shall provide all facilities to the Board officials for collection of samples in and around the factory at any time.
8. The applicant shall display the flow diagram of the sources of emission and pollution control systems provided at the site.
9. The liquid effluent arising out of the operation of the air pollution control equipment shall also be treated in a manner and to the satisfaction of standards prescribed by the Board in accordance with the provisions of Water (Prevention and Control of Pollution) Act, 1974 as amended.
10. The air pollution control equipments, location of inspection chambers and sampling port holes shall be made easily accessible at all time.
11. In case of any episodal discharge of emission, the industry shall take immediate action to bring down the emission within the limits prescribed by the Board.
12. If applicable, the occupier has to comply with the provisions of Public Liability Insurance Act, 1991 to provide immediate relief in the event of any hazard to human beings, other living creatures/plants and properties while handling and storage of hazardous substances.
13. The issuance of this consent does not authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any natural watercourse or in Government Poromboke lands.
14. The issuance of this Consent does not convey any property right in either real personal property or any exclusive privileges, nor does it authorize any injury to private property or Government property or any invasion of personal rights nor any infringement of Central, State laws or regulation.
15. The occupier shall forth with keep the Board informed of any accident of unforeseen act or event of any poisonous, noxious or polluting matter or emissions are being discharged into stream or well or air as a result of such discharge, water or air is being polluted.
16. If due to any technological improvements or otherwise the Board is of opinion that all or any of the conditions referred to above requires variation (including the change of any treatment system, either in whole or in part) the Board shall, after giving the applicant an opportunity of being heard, vary all or any of such conditions and thereupon the applicant shall be bound to comply with the conditions as so varied.
17. In case there is any change in the constitution of the management, the occupier of the new management shall file fresh application under Air (Prevention and Control of Pollution) Act, 1981, as amended in Form-I alongwith relevant documents of change of management immediately and get the necessary amendment with renewal of consent order.
18. In case there is any change in the name of the company alone, the occupier shall inform the same with relevant documents immediately and get the necessary amendments for the change of name from the Board.

19. The occupier shall display this consent order granted to him in a prominent place for perusal of the inspecting Officers of this Board.

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For Member Secretary,  
Tamil Nadu Pollution Control Board,  
Chennai